### TAK-TY HOOK & LOOP CABLE TIES

**HLS SERIES**

**CUSTOMER DRAWING**

**DATASET FILE NAME**: SS-27184

**PANDUIT**: SS-27184

**MATERIAL**: BACK-TO-BACK HOOK & LOOP HOOKS: POLYETHYLENE OR NYLON, LOOPS: NYLON

**DIMENSIONAL TOLERANCES**: IN [mm]

- **x**: ±0.125
- **XXX**: ±0.04
- **XXX**: ±0.125

**DRAWING NUMBER**: SS-27184

**SCALE**: THIRD ANGLE PROJECTION

**ECN**: KET 12/30/98

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#### TABLE

<table>
<thead>
<tr>
<th>PART NO.</th>
<th>BUNDLE DIA.</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>MIN. LOOP TENSILE (lbs, N)</th>
<th>ROLL DESCRIPTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>HLS1.5S</td>
<td>1.5 (38.1)</td>
<td></td>
<td>6.0 (152)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HLS3S</td>
<td>3.2 (81.3)</td>
<td></td>
<td>12.0 (305)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>HLS5S</td>
<td>5.0 (127)</td>
<td>0.100 (2.51)</td>
<td>18.0 (457)</td>
<td>0.750 (19.1)</td>
<td>50 (222)</td>
<td>PERFORATED STRIPS QTY: 10 PIECES/ROLL</td>
</tr>
<tr>
<td>HLS-15R</td>
<td>VARIOUS</td>
<td></td>
<td>180 (4572)</td>
<td></td>
<td></td>
<td>15 FT 1 SPLICE MAX.</td>
</tr>
<tr>
<td>HLS-75R</td>
<td>VARIOUS</td>
<td></td>
<td>900 (22860)</td>
<td></td>
<td></td>
<td>75 FT 2 SPLICE MAX.</td>
</tr>
</tbody>
</table>

**NOTES:**

1. **ALL LENGTHS PACKED IN ROLL FORM (SEE ILLUSTRATION 'A')**
2. **MINIMUM 2" OVERLAP REQUIRED TO ACHIEVE LOOP TENSILE RATING.**
3. **SEE CURRENT PRICE SHEET FOR PART NUMBER SUFFIX DESIGNATION FOR OPTIONAL COLORS.**