

TDS: Effective Date: Revision:

Non Adhesive Polyester Film

This specification is intended to outline the physical and chemical properties of *PANDUIT*'s non adhesive white polyester material and include the following part numbers and printable material identifiers:

| Part Number Prefixes | | | | | |
|----------------------|--|--|--|--|--|
| NWL* | | | | | |
| TNS-*NY | | | | | |
| UILJ* | | | | | |
| | | | | | |

| Printable Material Suffixes | | | | |
|-----------------------------|--|--|--|--|
| Y1J | | | | |
| Y16 | | | | |
| | | | | |
| | | | | |

PRODUCT SPECIFICATIONS:

| Description: | Material is RoHS compliant (European Union directive 2002/95/EC). Material is a top coated polyester/paper lamination. This material is laminated by means of a dry laminating adhesive to the pressure sensitive composite material. |
|----------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Print Methods: | This material is recommended for laser, inkjet and thermal transfer printing. |
| Standard Colors: | White |
| Thickness: | 5.0 +/- 0.5 mils (total composite label) |
| Service Temperature Range: | -10°F to 150°F (-23°C to 65°C) |
| Minimum Application Temperature: | 40^{0} F(4.4 ^o C) |
| Storage Conditions: | Store at 70°F (21°C) and 50% Relative Humidity. |

PROPERTIES:

Tensile Strength: Elongation: UV Resistance: Elevated Temperature Exposure:

PERFORMANCE:

| MD: 84 +/- 8.4 lbs./inch width (PSTC-131) MD: 60% +/- 10% (PSTC-131) | | |
|---------------------------------------------------------------------------|--|--|
| *3000 hours no change observed (ASTM G154) | | |
| After 8 hours at 185°F (85°C) there was no deterioration of the substrate | | |

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Technical Data Sheet

CHEMICAL/SOLVENT RESISTANCE:

Samples were laser printed, ink jet printed and also thermal transfer printed with Panduit LS6-RWBLK ribbon. Test was conducted at room temperature. The samples were immersed in the specified chemical reagents for 5 immersions using the following cycle: a 10 minute immersion time followed by a 30 minute recovery time. Visual observations were noted for any smear or loss of legibility.

| | | Printed Legend | | |
|----------------------------------|--------------------|----------------|------------------|-----------|
| Chemical Reagent | Substrate/Adhesive | Laser | Thermal Transfer | Ink Jet |
| Distilled Water | No effect | No effect | No effect | No effect |
| Mineral Spirits | No effect | No effect | No effect | No effect |
| ASTM #3 Oil | No effect | No effect | No effect | No effect |
| Isopropyl alcohol | No effect | No effect | No effect | No effect |
| Methanol | No effect | No effect | No effect | No effect |
| 3% Alconox Detergent | No effect | No effect | No effect | No effect |
| 10% Sodium Hydroxide Solution | No effect | No effect | No effect | No effect |
| 10% Sulfuric Acid Solution | No effect | No effect | No effect | No effect |
| 5% Sodium Chloride Solution | No effect | No effect | No effect | No effect |
| Super Agitene | No effect | No effect | No effect | No effect |
| Jet A Fuel | No effect | No effect | Slight Smear | No effect |
| SAE 30 Motor Oil | No effect | No effect | Slight Smear | No effect |

PSTC: ASTM: Pressure Sensitive Tape Council

American Society for Testing and Materials (U.S.A.)

LIMITED WARRANTY

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