

ITEM NO.	P/N	QTY
1	TLBPBPT1S-1	1
2	TLBPBPT1S-2	2
3	TLBPBPT1S-3	2
4	TLBPBPT1S-4	2
5	TLBPBPT1S-5	4

NOTES:

1. ATTACH ITEMS 5 TO ITEMS 2 BY ALIGNING BOTTOM EDGE OF ITEM 5 TO BOTTOM EDGE OF ITEM 2.
2. ATTACH ITEMS 5 TO RIB ON ITEM 1. ALIGN TOP OF FOAM WITH TOP OF RIB.
3. INSERT ITEMS 2 INTO ITEM 1.
3. ATTACH ITEMS 2 TO ITEM 1 USING ITEMS 3 and 4.
4. TIGHTEN ITEMS 3 TO 70 IN OZ OF TORQUE USING SETTING 4 OF ELECTRIC TORQUE DRIVER.
5. ITEMS 2 SHOULD OPEN AND CLOSE WITH SOME RESISTANCE FROM DETENTS.
6. PACK FOR SHIPPING WITH ITEMS 5 FULLY OPEN.
7. REFER TO GA-661 FOR COMPLETE INSPECTION INSTRUCTIONS.

REV	DATE	BY	CHK	APR	DESCRIPTION	ECN
00B	9/12/17	MEX-JAGC	BRAP		A. TITLE BLOCK UPDATED, ADDED PACKAGING NUMBER V00023ZK	V09001ZH
0	8/15/13	DFA	CLW	KLN	INITIAL RELEASE	GAECN01136

PRODUCT SPEC	PACKAGING SPEC		
PART NUMBER	WORK INSTRUCTION		
INSPECTION INSTRUCTION NUMBER	FMEA & CONTROL PLAN NUMBER		
TITLE			
ITEM REVISION NAME			
DATASET FILE NAME			
UNLESS OTHERWISE SPECIFIED, DIMENSIONAL TOLERANCES ARE:			
MATERIAL:			
DRAWING NUMBER:			
DRAWN BY	DATE	CHK	SCALE
SHT 1 OF 1		SIZE	

V00023ZK

TLBPBPT1S

GA-661

TLBP WITH PASS THROUGH ASSEMBLY  
TLBPBPT1S

CONTROL DRAWING

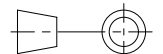
12K120BE/01

12K120BE\_DA/00B

INCHES	METRIC - MILLIMETER	ANGLE
X.X +/- 0.03	X.X +/- 0.8	+/- 1°
X.XX +/- 0.018	X.X +/- 0.46	
X.XXX +/- 0.007	X.XX +/- 0.18	

**PANDUIT**

SEE PARTS LIST



THIRD ANGLE PROJECTION

DFA 8/12/13 KLN NONE

A80527

SHT 1 OF 1

B