



PA24505A01 Rev. 01 10/2001

## **Die Replacement Instructions**

Use a 2.5mm Hex Key to remove the two screws holding the dies in the tool.

Remove the dies and replace with new die set as shown in the image to the left. The dies should have the Ferrule Assembly Retainer Clip on the same side as the Contour Crimp Laser Marking.

The screws must be replaced into the tool from the front as shown in the image to the right. This is the same side that has the tool part number.

FCRP5

**NOTE:** Close tool handles completely prior to tightening screws to ensure the dies have seated properly.

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