

## **Instruction for Printing 2-Sided Heat Shrink Labels on a TDP43ME / TDP43MY Printer**

- Turn off printer and insert media (H\*\*\*X\*\*\*H\*T-2).
- Align the front edge of the label media with the outside front edge of the printer.
- Close the cover and turn the printer on.
- In Easy-Mark, select the format and create text on label. Insert 3 lines in front of the labels you plan to print (Edit – Insert Labels), then type the following on the 3 labels.
  - First label = Align 1
  - Second label = Align 2
  - Third label = Align 3
- Print first side of the label.
- Once you print the first side, remove enough extra labels after the printed labels to allow for sensing and feeding when printing the second side.
  - H\*\*\*X025H\*T-2 = 5 labels
  - H\*\*\*X034H\*T-2 = 5 labels
  - H\*\*\*X044H\*T-2 = 4 labels
  - H\*\*\*X064H\*T-2 = 3 labels
  - H\*\*\*X084H\*T-2 = 3 labels
  - H\*\*\*X165H\*T-2 = 2 labels
- Turn off printer, flip-over the strip of labels and align the front edge of the label media with the outside front edge of the printer. (Make sure the first side printed labels are facing down and the alignment labels are facing the front edge of the printer)
- Create an Easy-Mark file with the second side information. Insert 3 lines in front of the labels you plan to print (Edit – Insert Labels), then type the following on the 3 labels.
  - First label = Align 1
  - Second label = Align 2
  - Third label = Align 3
- Print the first 2 labels. With the labels still in the printer, check the first side and second side to ensure they are aligned correctly. If they are aligned correctly, delete the first 2 labels in the file and press print to print the remaining labels. If they are not aligned correctly, adjust the file to correct the alignment error, then print.