MP200 PRINTER
Operator's Manual

Read this document carefully to use this product safely and correctly. If your product is faulty, please read the warranty card on the website. If you require further assistance, contact Panduit customer service.

Please also visit us at www.panduit.com for additional support. You can also download the latest version of this Operator's Manual from the website.

Global Customer Service
- CS@PANDUIT.COM
- U.S. and Canada: 800-777-3300
- Europe, Middle East, and Africa: 44.20.8601.7200
- Latin America: 52.33.3777.6000
- Asia Pacific: 65.6305.7575

Panduit Technical Support
- **GA-TECHSUPPORT@PANDUIT.COM**
- **U.S. and Canada: 1-866-871-4571**
- Europe: 31.546.580.452
- Latin America: 52.33.3777.6000
- Asia Pacific: 65.6379.6700

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Notation used in this manual

⚠ **WARNING**	Indicates information that, if ignored, could possibly result in serious personal injury or even death due to incorrect handling.
⚠ **CAUTION**	Indicates information that, if ignored, could possibly result in personal injury, physical damage, or damage to equipment due to incorrect handling.
Attention	Indicates important information about the printer.
MEMO	Indicates additional information and points which may be useful to know regarding a topic.
☞	Indicates a place with more detailed information.
Ex	Shows an image of the label to be used as an example.
SHIFT, NETWORK, A	Indicates the buttons on the printer.
"Name"	Indicates the menu items, messages shown on the display, or the name of a manual. Example: "On", "Start print?"

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M00140500EN

Specifications

Body

Dimensions (W x D x H)	Approx. 5.35 x 11.73 x 3.54 (inches)	
	Approx. 136 x 298 x 90 (mm)	
Weight	Approx. 2.45 lb	(excluding batteries, tape cartridge)
	Approx. 1,110 g	

Usage conditions

Operating temperature	5 to 35 degrees C
Storage temperature	-10 to 55 degrees C

Supported tape width

6 mm, 9 mm, 12 mm, 18 mm, 24 mm

Power supply

Battery

Li-ion battery (C52CE97010) x 1 / AA alkaline battery x 6

AC adapter

Type	AST1116Z2-1
Manufacturer	Seiko Epson Corp.
Input	100-240 V AC, 0.4 A, 50-60 Hz (dedicated adapter, power cable only)
Output	11 V DC, 1.64 A
Total output power	18.04 W

Li-ion battery specifications

Ambient temperature

During operation		0 to 40 degrees C
Charge		0 to 40 degrees C
During storage	Less than 1 month	-20 to 50 degrees C
	Less than 3 months	-20 to 40 degrees C
	Less than 1 year	-20 to 20 degrees C

Charging information

Nominal specifications	Charging current (Std.)	1.0 A
	Charging voltage (Std.)	8.05 V
	Charging time	Approx. 3 hours
Charge limits	Battery pack model	C52CE97010
	Maximum charge current, A	1.0 A
	Maximum charge voltage, V	8.4 V

Rated time when using alkaline batteries

Rated operating time / Rated resting time	0.5 h / 1.0 h

Compliance/Safety regulation

For more information, see Important Safety sheet.

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Using the printer with Easy-Mark Plus

Connect the printer to a computer with the USB cable in order to print from Easy-Mark Plus Labeling Software.

For detailed instructions to install and use Easy-Mark Plus, go to www.panduit.com or contact the Panduit Identification Technical Support Group.

Visit the Panduit website to find the most current MP200 firmware upgrade file and instructions.

☞ "Technical Support Contact Information"

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Troubleshooting

■ *Messages*

This section explains the remedies when the following messages appear on the display.

Check battery Charge Li-ion!	The battery has run out of power. Connect the AC adapter to the printer and charge the battery. For details, "Charging the Li-ion battery"
Check battery Change alkaline	The batteries have run out. Turn off the power and replace all batteries with new ones.
Cover open!	Top cover is open. Close the top cover.
Insert tape	Check if the tape cartridge is loaded or correctly set. For details, "Installing a tape cartridge"
Check tape cartridge	The loaded tape is not supported. Insert a correct cartridge.
No more sequence No.!	Only up to 2 sequence numbers can be inserted.
No more barcode!	Only up to 2 barcodes can be inserted.
QR CODE too big!	Perform either of the following: Use a wider tape. Reduce the text or cell size. Lower "ECC Level".
Overheated!	The printhead is overheated. Turn off the power and remove the tape cartridge, then leave the printer until it cools down.
Trash at slot Remove trash	There is tape remaining in the tape eject slot. Remove the tape.
Remove cut tape	Unable to start printing because there is cut tape remaining in the tape eject slot. Remove the tape from the tape eject slot.

■ *Problem*

Unable to charge Li-ion battery

Is the Li-ion battery correctly installed? Check that the Li-ion battery is correctly installed.
Is the AC adapter securely connected? Connect the AC adapter and the power cable firmly to the power socket of the printer, the AC adapter connector and the outlet.

Unable to detect the tape correctly

Is the tape cartridge correctly installed? Check that the tape cartridge is correctly installed.
Is the label for detecting the tape cartridge clean? If not, wipe the dirt off with a soft cloth.
Is the detection sensor of the printer clean? If not, wipe the dirt off with a soft cloth.

MEMO

If none of the above has solved the problem or the symptom is other than the above, contact Panduit Identification Technical Support.

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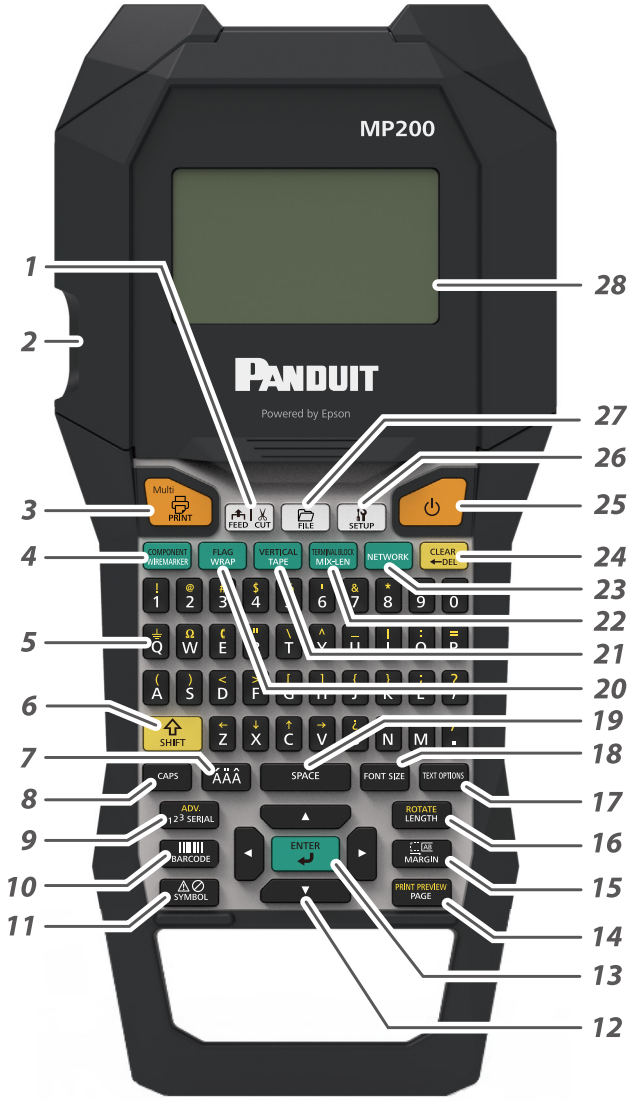
Part Names and Functions



1. Feeds and then cuts the tape.
2. Tape eject slot
3. Prints a label. Hold down SHIFT and press this to print with a special print function.
4. Creates a label for Wiremarker. Hold down SHIFT and press this to change to Component mode.
5. Character keys. Secondary characters can be entered by pressing SHIFT and these buttons at the same time.
6. Shift
7. Enters a character with an accent.
8. Caps lock
9. Creates a label with a serialization. Hold down SHIFT and press this to create with advanced serialization.
10. Creates a barcode label.
11. Enters a symbol.
12. Cursor keys
13. Confirms the settings.
14. Adds a page. Hold down SHIFT and press this to preview the created label.
15. Sets the margins.
16. Sets the tape length. Hold down SHIFT and press this to rotate the text.
17. Sets the format and style.
18. Changes the font size.
19. Space
20. Creates a label to wrap around cables. Hold down SHIFT and press this to create a label that wraps around cables like a flag.
21. Creates a tape label. Hold down SHIFT and press this to change to vertical mode.
22. Creates labels with mixed lengths. Hold down SHIFT and press this to change to terminal block mode.
23. Creates labels for the Patch Panel, 66-Block and 110-Block.
24. Delete. Hold down SHIFT and press this to clear all text and/or setting.
25. Turns the printer on and off.
26. Displays the setup menu.
27. Saves and recalls label files.
28. Display area.

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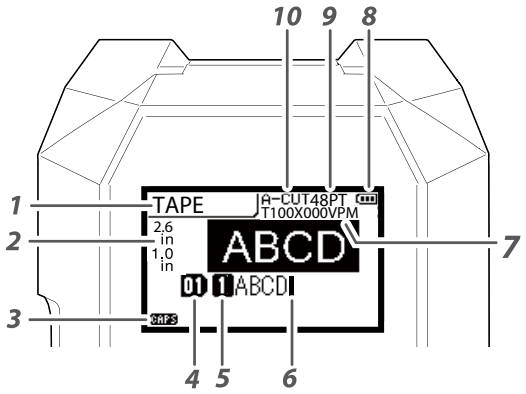
■ *Display*



1. Label Mode
2. Current label length and width
   The unit can be switched between inch and cm.
   ☞ "inch/cm"
3. Caps Lock ON
4. Page Number
5. Line Number
6. Cursor
7. Label Part Number
8. Battery Life
9. Font Size
10. Cutter Setting

The display shows the current settings and characters you have entered.
You can change the language shown on the setting screen and menu.
☞ "Language"

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Start Here

1. Installing the Li-ion battery

Before using the printer for the first time, charge the Li-ion battery (C52CE97010). Read also the safety precautions for the rechargeable battery described in this manual.
For details on handling the Li-ion battery, refer to the manual included with the battery.

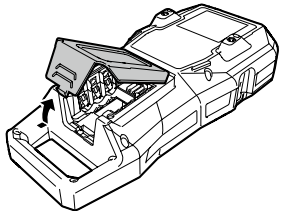
⚠WARNING

Be sure to use the dedicated Li-ion battery (C52CE97010) . Using a battery other than the one specified may cause fire, explosion, leakage, overheating or other damage.

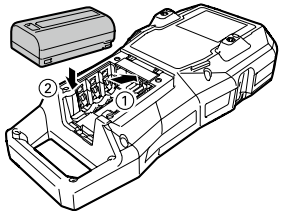
⚠CAUTION

When disposing of used batteries, make sure to follow the regulations.

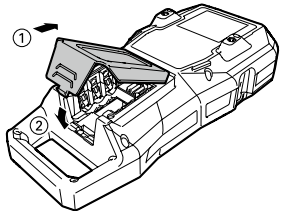
1. **Open the battery cover.**



2. **Install the Li-ion battery in the correct orientation.**

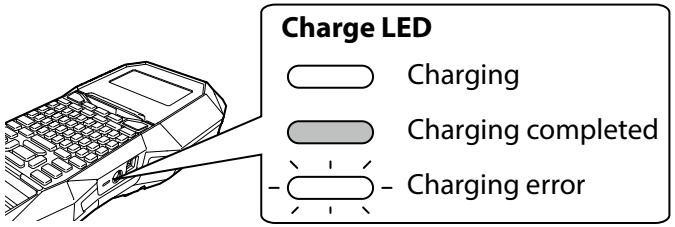


3. **Close the battery cover.**



■ *Charging the Li-ion battery*

You can charge the dedicated Li-ion battery (C52CE97010) with the printer.
To charge the battery, connect the AC adapter to the printer with the Li-ion battery installed.



MEMO

- The Li-ion battery cannot be charged while printing.
- When the power of the charged Li-ion battery seems to run out quickly, replace it with a new one.
- There is likely to be a charging error or battery error in the following cases. Contact qualified service personnel.
  - The charge LED flashes during charging.
  - New Li-ion battery takes significantly longer to charge than the estimated charging time (less than 3 hours).

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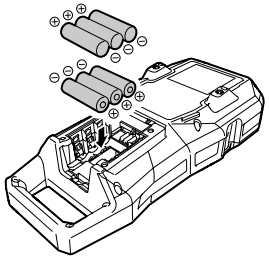
■ *Using alkaline batteries*

You can use alkaline batteries instead of the Li-ion battery. When using alkaline batteries, install them in the correct orientation.

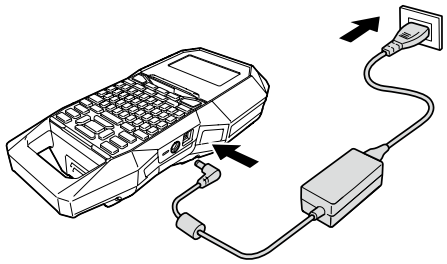


⚠CAUTION

When you have printed continuously for 30 minutes using alkaline batteries, leave the printer for at least one hour to allow the batteries to cool down.

■ *Connecting the AC adapter*

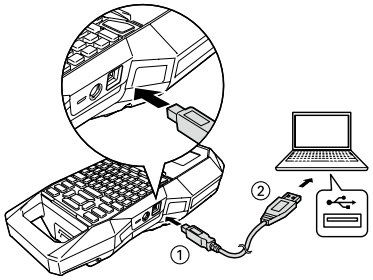
Connect the AC adapter as shown below.



■ *Connecting the Computer*

1. **Connect the USB cable to the printer.**

2. **Connect the other connector of the USB cable to the computer.**



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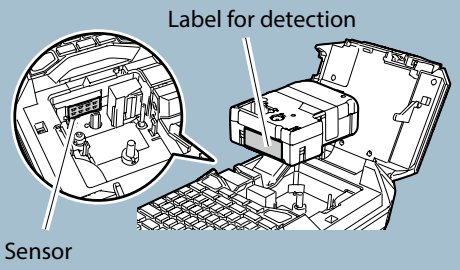
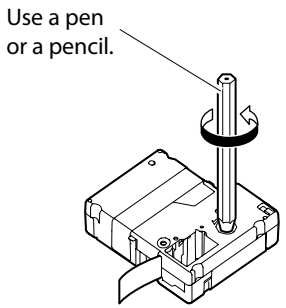
2. Installing a tape cartridge

⚠CAUTION

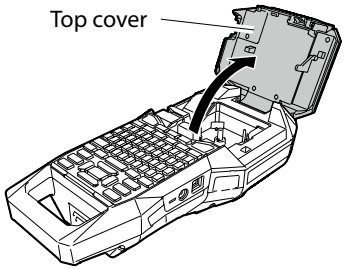
- Make sure that the power is turned off.
- Be sure to use the specified tape cartridge.
- Make sure the top cover is closed firmly.
- If you opened the top cover while a tape cartridge is installed, check that the tape end is put into the tape eject slot before beginning operation.
- Take care to keep the label for detecting the tape cartridge and the sensor of the printer clean. Otherwise, tape may no longer be detected correctly.
- Do not touch the sensor directly with your fingers.



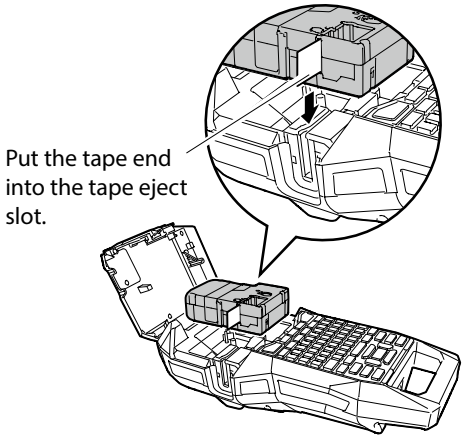
1. Rewind the ink ribbon if needed.



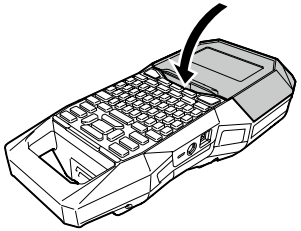
2. Open the top cover.



3. Install a tape cartridge.



4. Close the top cover.



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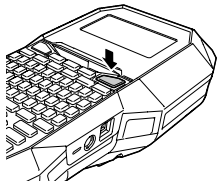
3. Turning the power on

1. **Press** ⏻ **.**



Auto power-off
If there is no key operation within five minutes, the printer automatically turns off. (The characters you have entered in the current session are stored.) Furthermore, if there is no key operation within an hour while connected to a computer, the printer automatically turns off.

■ *Feeding the tape*

⚠CAUTION
Be sure to feed the tape every time after you install a tape cartridge.

1. **Press** FEED/CUT **.**

2. **Select a function with** ▲/▼ **and then press** ENTER **.**

   Tape feed
   Feeds the tape.

   Feed and cut
   Feeds the tape and then cuts the tape.

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4. Entering text

Ex Câble#101

1. **Press** [C].

01 1C|

2. **Press** [CAPS].
3. **Press** [A].
4. **Press** [ÁÄÂ].

   A list of characters appears.
   For the accent marks that can be inserted ☞ "Accent"

a
áàâãäåæªāąă
â

5. **Select a character with** [◂] / [▸] **and press** [ENTER].

   "â" is entered.

01 1Câ|

6. **Press keys:** [B], [L], [E]

   "Câble" appears on the screen.

7. **Press** [SHIFT] + [3].

   "#" is entered.

8. **Press keys:** [1], [0], [1]

01 1Câble#101|

Save the created label: ☞ "Saving Frequently Used Labels"
Change the font size: ☞ "Changing the Font Size"

■ *Deleting text* [CLEAR]

1. **Press** [CLEAR].

   A character is backspaced.

Deleting all text

1. **Press** [SHIFT] + [CLEAR].
2. **Select a function with** [▲]/[▼] **and then press** [ENTER].

   Text Only
   Deletes all text.

   Text & Setting
   Deletes all text and restores the font size and other settings to the initial settings.

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5. Printing label

1. Press [Multi Print] **.**

Setting the label auto cut to Off

☞ "Auto cut"

Printing with special print functions

☞ "Enlarge print"

■ *Checking the print image* [SHIFT] + [PRINT PREVIEW PAGE]

1. Press [SHIFT] + [PRINT PREVIEW PAGE] **.**

The print image scrolls on the entire screen.
When the preview ends, the editing screen reappears.

⚠CAUTION

- Do not insert your fingers into the tape eject slot.
- Do not pull the tape until the printing is completed.

Attention

- "Insert tape" will appear on the display if the tape cartridge is not loaded or not correctly set.
- Length of the label shown on the display is a guide and may not match the length of the printed label exactly.

MEMO

- To cancel the printing, press [CLEAR ←DEL].
- Depending on your margin setting or the label type, tape may be fed and cut before printing.

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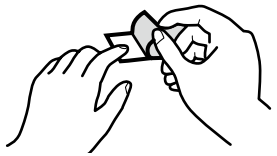
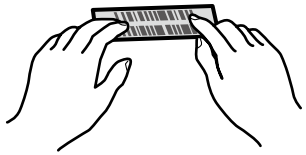
6. Attaching label

1. **Peel off the backing paper.**



2. **Attach the label and rub it firmly.**



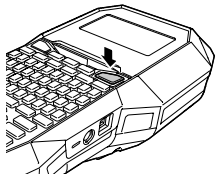
⚠CAUTION

Depending on the environment where you use labels and the nature of the adhered surface, the labels may be peeled or discolored, and the adhesive may remain on or damage the adhered surface. Be sure to check the environment and the nature of the adhered surface before use. Panduit Corp. takes no responsibility for any damage or loss due to the above mentioned causes.

7. Turning the power off

1. **Press ⏻.**

   The characters you have entered in the current session are stored even after the printer is turned off. They are displayed when it is turned on again.



2. **Open the battery cover and then remove the Li-ion battery.**

   If the AC adapter is connected, disconnect the AC adapter from the printer.

⚠CAUTION

- "Powering off." is displayed while turning off this printer. Do not remove the Li-ion battery or disconnect the AC adapter until this message disappears.
- If you are not going to use the printer for a long period of time, remove the batteries (Li-ion battery or alkaline batteries), disconnect the AC adapter, and remove the tape cartridge from the printer.

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Cleaning

⚠CAUTION
Turn off the printer and remove the batteries before cleaning.
If the AC adapter is connected, disconnect the AC adapter cable from the printer.

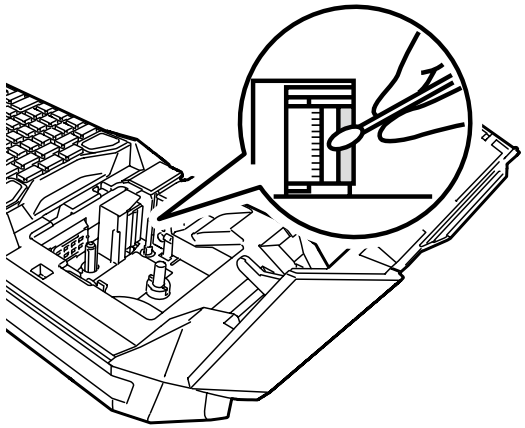
Exterior

Wipe the dirt off with a soft cloth.
If it is very dirty, use a damp cloth.

⚠CAUTION
Never use chemicals or solvents such as benzine, thinner, or alcohol, or use a chemical duster.

Printhead

Clean the printhead with a cotton swab.



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Initializing the Settings

Initialize the settings if the printer does not operate normally such as when the display is interrupted.

Attention
This function initializes the settings. Take extreme care before initializing it. All the created text will be lost and the settings you made will be reset.

1. **If the power is on, press ⏻ to turn it off.**
2. **Press and hold CLEAR/DEL + ENTER, and press ⏻.**
3. **When a message appears, press ENTER.**
   The settings will be initialized.

MEMO
To cancel initialization, press a key other than ENTER.

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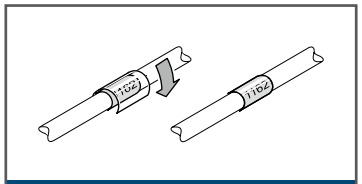
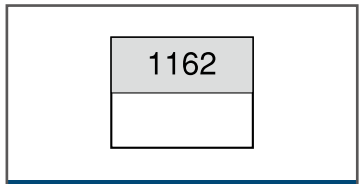
Label Functions

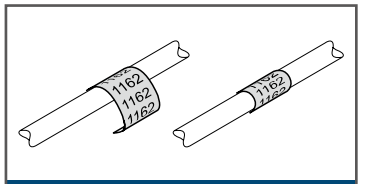
Click the illustration of the label you wish to create, or function you wish to use, to display information such as the creation procedure or setting procedure.

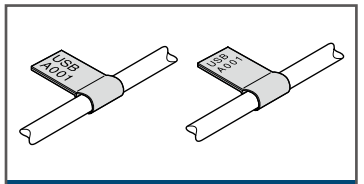
Label Modes

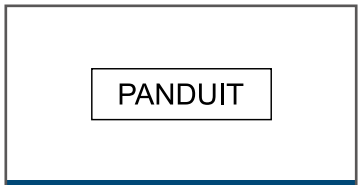

Wiremarker Mode



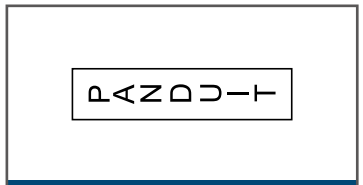
Component Mode

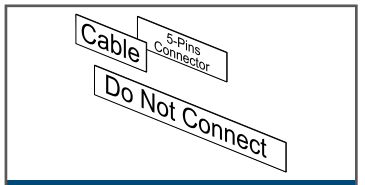

Wrap Mode


Flag Mode

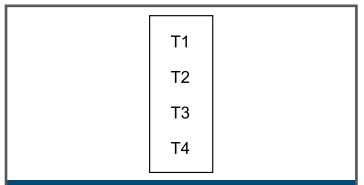


Tape Mode

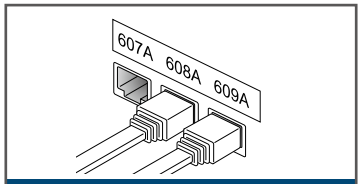

Vertical Mode



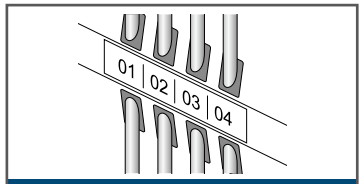
MIX-LEN Mode



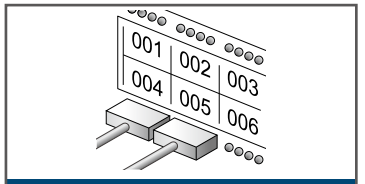
Terminal Block Mode



Patch Panel label



66-Block label



110-Block label

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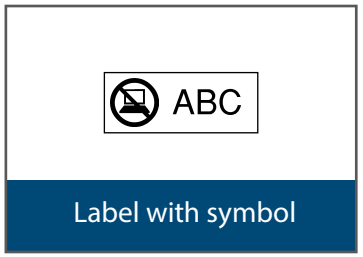
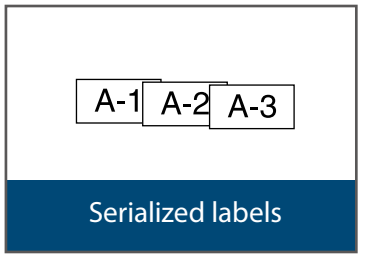
Customizing Labels

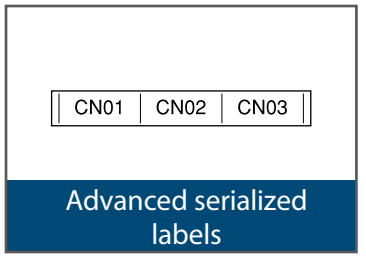
Barcode label



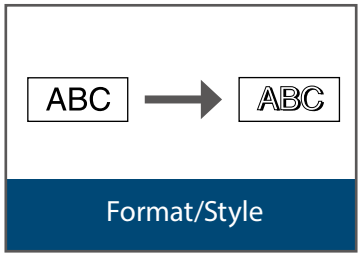
Label with symbol



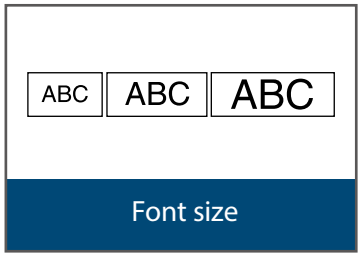
Serialized labels



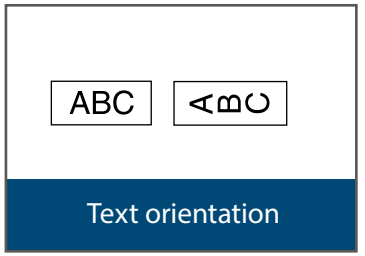
Advanced serialized labels



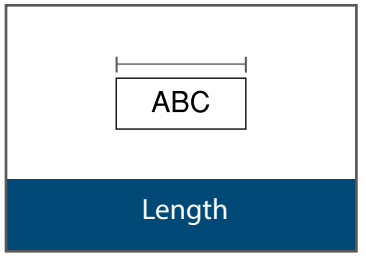
Format/Style



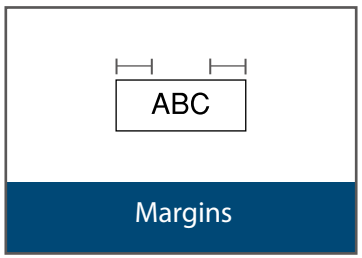
Font size



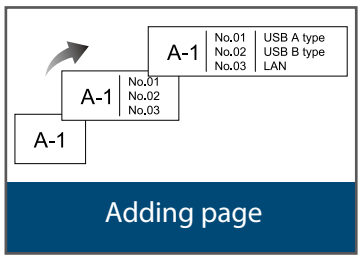
Text orientation



Length

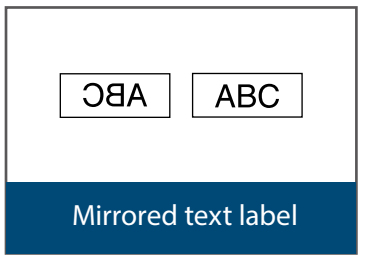


Margins

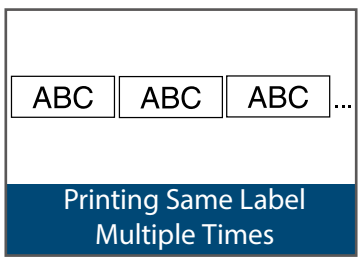


Adding page

Large label



Mirrored text label



Printing Same Label Multiple Times

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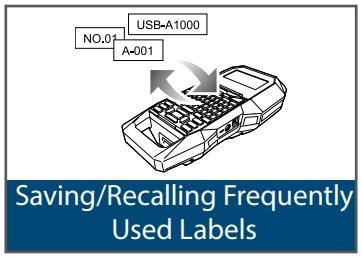
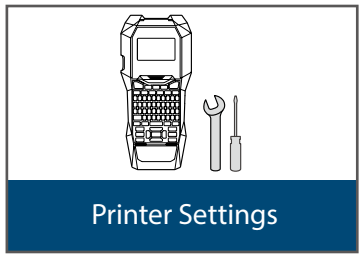
Useful Functions



Saving/Recalling Frequently Used Labels



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Upgrading Firmware and printing from Easy-Mark Plus

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Wiremarker Mode

Create one label with the same text repeated COMPONENT WIREMARKER

You can repeatedly print text so that it can be seen regardless of the angle from which the cable is viewed.

1. **Press** COMPONENT WIREMARKER **.**
2. **Enter the text and set the font size, layout, etc.**

MEMO

- Add a column to continue creating another label with a set of text repeatedly printed on it.
- The amount of text that can be printed on a label varies according to the font size, number of lines, etc. set for the text.
- When the text orientation is set to Vert.2, the screen to set the length of the label may appear.

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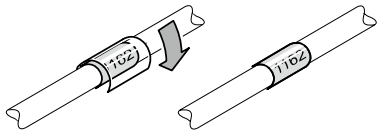
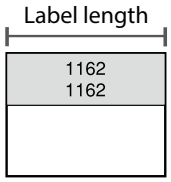
Creating Labels with continuous self-lam Tape

Use the dedicated Self-Lamination Overwrap. This label tape comes with transparent film. The film can be wrapped around the label to prevent it from getting dirty.



Ex



1. **Enter the label length and then press [ENTER].**
   Setting range: 0.39 to 39.36" (1 to 99.99 cm)
2. **Enter the text.**
3. **Press [Multi Printer].**

MEMO
Entered text can be edited using [TEXT OPTIONS], etc.

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Component Mode

Create many labels of different settings at once

SHIFT + COMPONENT WIREMARKER

You can create many labels of different settings at once.

1. **Press** SHIFT + COMPONENT WIREMARKER.
2. **Enter the text for the first label and press** PRINT PREVIEW PAGE.
3. **In a new block, enter the text for the second label.**
   Repeat these steps for all the labels you want to create.

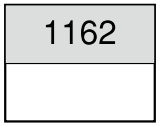
MEMO
- Entered text can be edited using FONT SIZE, TEXT OPTIONS, etc.
- When the text orientation is set to Vert.2, the screen to set the length of the label may appear.

When using continuous self-lam tape

SHIFT + COMPONENT WIREMARKER

You can create a general label with continuous self-lam Tape.

Ex



1. **Press** SHIFT + COMPONENT WIREMARKER.
2. **Enter the label length and then press** ENTER.
   Setting range: 0.39 to 39.36" (1 to 99.99 cm)
3. **Enter the text.**
4. **Press** MULTI PRINT.

MEMO
Entered text can be edited using TEXT OPTIONS, etc.

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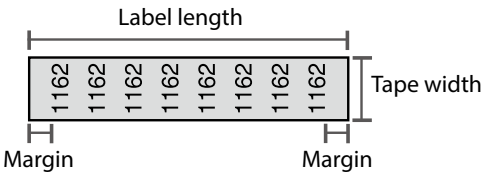
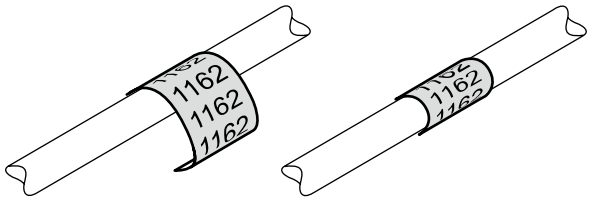
Wrap Mode

Creating Labels to Wrap around Cable FLAG WRAP

You can repeatedly print text so that it can be seen regardless of the angle from which the cable is viewed.

Ex



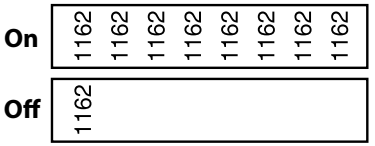


1. **Press** FLAG WRAP **.**

2. **Select the length type with ▲/▼ and then press** ENTER **.**
   In this example, we will select "Length".
   AWG: Sets the length according to the AWG wire size standards.
   Dia: Sets the length by cable diameter.
   (Setting range: 0.10 to 5.91" (0.25 to 15.00 cm))
   Length: Sets the length by label length.

3. **Enter the label length and then press** ENTER **.**
   Setting range: 0.39 to 39.36" (1 to 99.99 cm)

4. **Select On or Off of repeat text with ▲/▼ and then press** ENTER **.**
   In this example, we will select "On".



5. **Select the type of margins with ▲/▼ and then press** ENTER **.**
   In this example, we will select "Long".

6. **Enter the text.**

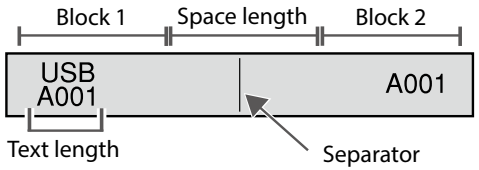
7. **Press** Multi PRINT **.**

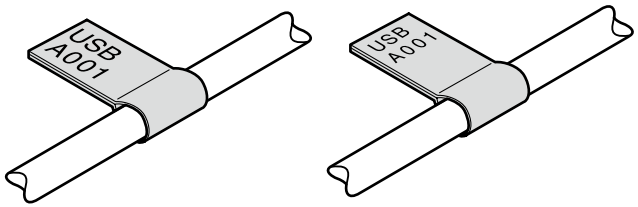
Flag Mode

Creating Labels to Wrap around Cable like a Flag [SHIFT] + [FLAG WRAP]

This label is useful for differentiating cables because the flag portion of the label wrapped around the cable is easy to see.

Ex





1. **Press [SHIFT] + [FLAG WRAP].**

2. **Select the setting method of space length with [▲]/[▼] and then press [ENTER].**
   In this example, we will select "Length".
   AWG: Sets the length according to the AWG wire size standards.
   Dia: Sets the length by cable diameter.
   (Setting range: 0.10 to 5.91" (0.25 to 15.00 cm))
   Length: Sets the length by space length.

3. **Enter the space length and then press [ENTER].**
   Setting range: 0.10 to 11.81" (0.25 to 30.00 cm)

4. **Enter the text length and then press [ENTER].**
   Setting range: 0.10 to 11.81" (0.25 to 30.00 cm)

5. **Select the type of separator with [▲]/[▼] and then press [ENTER].**
   In this example, we will select "Line".

6. **Select the orientation with [▲]/[▼] and then press [ENTER].**
   In this example, we will select "Hori.2".

Hori.1	USB A001	USB A001
Hori.2	USB A001	A001
Vert.1	USB A001	USB A001
Vert.2	USB A001	A001
Vert.3	USB A001	USB A001
Vert.4	USB A001	A001

7. **Enter the text of block 1 and then press [PRINT PREVIEW PAGE].**

8. **Enter the text of block 2.**

9. **Press [TEST PRINT].**

Tape Mode

Creating Labels with Text in the Horizontal Orientation VERTICAL TAPE

Print labels with text in the horizontal orientation.

1. **Press** VERTICAL TAPE **.**
2. **Enter the text.**
3. **Press** Multi PRINT **.**

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Vertical Mode

Creating Labels with Text in the Vertical Orientation SHIFT + VERTICAL TAPE

Print labels with text in the vertical orientation.

1. **Press** SHIFT + VERTICAL TAPE **.**
2. **Enter the text.**
3. **Press** Multi PRINT **.**

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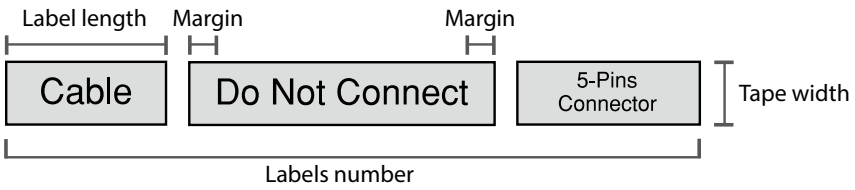
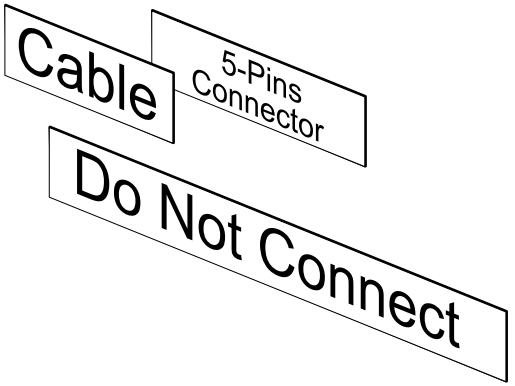
MIX-LEN Mode

Creating Multiple Labels at Once TERMINAL BLOCK MIX-LEN

You can create many mixed length labels at once.

Ex





1. **Press** TERMINAL BLOCK MIX-LEN **.**

2. **Select the label length with ▲/▼ and then press** ENTER **.**

   Auto: Automatically adjusts the label length depending on the length of text.
   Set: Sets the label length.
   Setting range: 0.39 to 39.36" (1 to 99.99 cm)

3. **Enter the labels number and then press** ENTER **.**

   In this example, we will enter "3".

4. **Select the type of margins with ▲/▼ and then press** ENTER **.**

5. **Select the orientation with ▲/▼ and then press** ENTER **.**

   In this example, we will select "Hori.".

   Hori. 012
   Vert.1 012
   Vert.2 012

6. **Enter "Cable" and then press** PRINT PREVIEW PAGE **.**

   Similarly for other labels, enter text and press PRINT PREVIEW PAGE.

7. **Press** MULTI PRINT **.**

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Terminal Block Mode

Creating Labels for Terminal Block

SHIFT + TERMINAL BLOCK MIX-LEN

You can create labels optimized for terminal blocks by setting the pitch length and label length.

1. **Press** SHIFT + TERMINAL BLOCK MIX-LEN **.**
2. **Select the length type and then press** ENTER **.**
   In this example, we will select "Pitch".
   Pitch: Sets the length by pitch length.
   Label: Sets the length by label length.
3. **Enter the pitch length and then press** ENTER **.**
4. **Enter the terminal number and then press** ENTER **.**
   In this example, we will enter "03".
5. **Select the type of separator with ▲/▼ and then press** ENTER **.**
   In this example, we will select "Line".
6. **Select the orientation with ▲/▼ and then press** ENTER **.**
   In this example, we will select "Vert.2".

   Hori. 607A | 608A | 609A

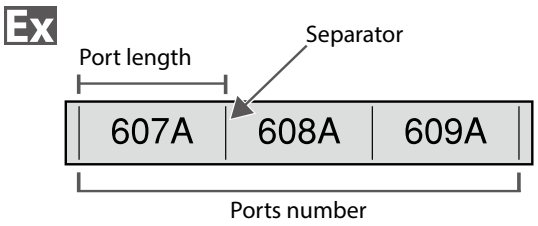
   Vert.1 607A | 608A | 609A

   Vert.2 607A / 608A / 609A
7. **Enter the text.**
8. **Press** Multi Print **.**

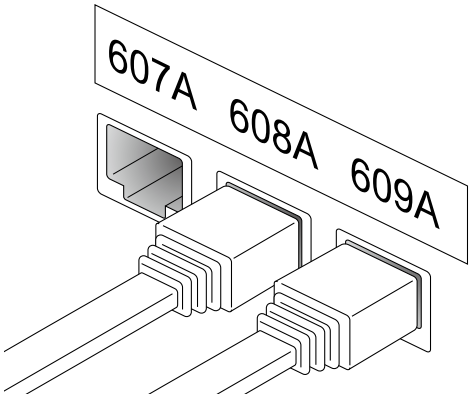
Network Mode

Creating Labels for Patch Panel NETWORK

You can create the optimal labels for your patch panel by setting the label length and number of ports.



1. **Press** NETWORK.
2. **Select "P.Pan/F.Plate" with ▲/▼ and then press** ENTER.
3. **Select the length type with ▲/▼ and then press** ENTER.
   In this example, we will select "Ports".
   Ports: Sets the length by port length.
   Label: Sets the length by label length.
4. **Enter the port length and then press** ENTER.
   Setting range: 0.10 to 11.81" (0.25 to 30.00 cm)
5. **Enter the ports number and then press** ENTER.
   In this example, we will enter "3".
   Setting range: 1 to 50
6. **Select the type of separator with ▲/▼ and then press** ENTER.
   In this example, we will select "Line".



7. **Select the orientation with ▲/▼ and then press** ENTER.
   In this example, we will select "Hori.".

   Hori. 607A | 608A | 609A

   Vert.1 607A | 608A | 609A

   Vert.2 607A 608A 609A

8. **Enter the text.**
   You can create labels with sequence numbers.
   For details, ☞ "Creating Labels with Advanced Serialization"
9. **Press** MULTI PRINT.

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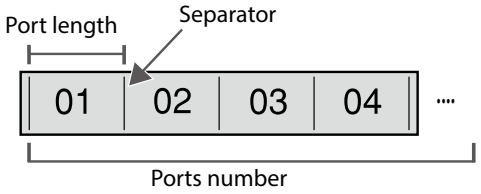
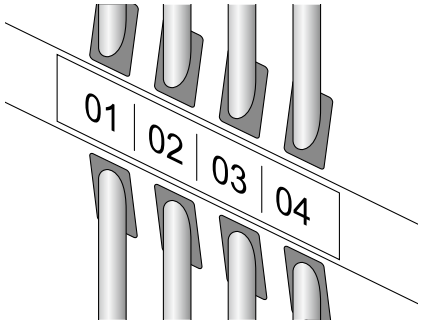
Creating Labels for 66-Block NETWORK

You can create labels for 66-Block so that large numbers of connectors can easily be identified.

Ex





1. **Press NETWORK.**
2. **Select "66-Block" with ▲/▼ and then press ENTER.**
3. **Select the length type with ▲/▼ and then press ENTER.**
   In this example, we will select "Ports".
   Ports: Sets the length by port length.
   Label: Sets the length by label length.
4. **Enter the port length and then press ENTER.**
   Setting range: 0.10 to 11.81" (0.25 to 30.00 cm)
5. **Enter the ports number and then press ENTER.**
   In this example, we will enter "4".
   Setting range: 1 to 50
6. **Select the type of separator with ▲/▼ and then press ENTER.**
   In this example, we will select "Line".
7. **Select the orientation with ▲/▼ and then press ENTER.**
   In this example, we will select "Hori.".

   Hori. 607A | 608A | 609A

   Vert.1 607A | 608A | 609A

   Vert.2 607A 608A 609A
8. **Enter the text.**
   You can create labels with sequence numbers.
   For details, ☞ "Creating Labels with Advanced Serialization"
9. **Press Multi printer.**

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Creating Labels for 110-Block NETWORK

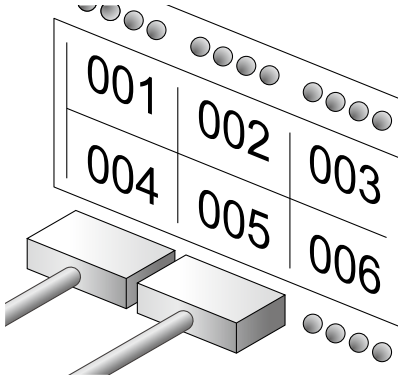
You can create labels to identify at a glance the numbers for the wires or pins connected to a 110-Block.

Ex

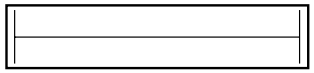
Upper count

1	4	8	12	16	20	24
25	28	32	36	48	44	48

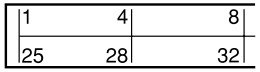
Lower count



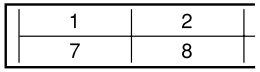
1. **Press** NETWORK.
2. **Select "110-Block" with ▲/▼ and then press** ENTER.
3. **Select the blocks type with ▲/▼ and then press** ENTER.
   In this example, we will select "4pairs".
   Blank: Creates a table of two rows and one column.



4. **Select the text type with ▲/▼ and then press** ENTER.
   In this example, we will select "Pins".



Pins



Seri.

Blank

5. **Enter the upper count and then press** ENTER.
   In this example, we will enter "1".
6. **Enter the lower count and then press** ENTER.
   In this example, "25" is entered automatically.
7. **Enter the label length and then press** ENTER.
   Setting range: 0.39 to 39.36" (1 to 99.99 cm)
8. **Press** MULTI PRINT.

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Customizing Labels

Creating Barcode Labels

BARCODE

MEMO

- You may not be able to add a barcode depending on the label type you create.
- Only up to two barcodes can be inserted in one label.

Supported barcode types:

EAN-8, EAN-13, CODE128, CODE39, QR CODE, ITF, CODABAR, UPC-A, UPC-E

1. **Press** BARCODE.
2. **Select an item with ▲/▼ and press ENTER.**
   Move on to the next options until the setting is complete.
3. **Enter the alphanumeric characters for the barcode and then press ENTER.**
4. **Press Multi Print.**

Creating Labels with Symbols

SYMBOL

1. **Press SYMBOL.**
2. **Select a category with ▲/▼ and press ENTER.**
3. **Select a symbol with ▲/▼ and press ENTER.**
4. **Press Multi Print.**

MEMO

For available symbols "Symbol List"

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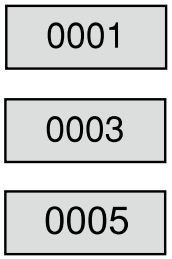
Creating Serialized Labels

Up to four digits including numbers (0 to 9) or alphabet letters (A to Z) can be entered.

MEMO

Printing will not continue from the next sequential number even if is pressed again after printing has completed. Printing will start from the first label set in the number sequence.
To continue printing from the next sequential number, reset the start value of the first label to the next sequential number.

Ex



1. **Press .**
2. **Enter the start value of the sequential numbers and then press .**
   In this example, we will enter "0001".
3. **Enter the end value of the sequential numbers and then press .**
   In this example, we will enter "0005".
4. **Enter the increment value and then press .**
   In this example, we will enter "2".
5. **Press .**
   One set of the set labels will be printed.

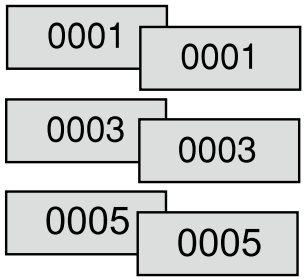
■ *Creating Serialized Labels with Copies*

1. **Set the sequential numbers.**
   "Creating Serialized Labels"
2. **Press + .**
3. **Select "Print copies" with / and then press .**
4. **Enter the number of print copies and then press .**
   In this example, we will enter "2".
5. **Select "Start print?" with / and then press .**
   Printing starts.

MEMO

When "Collate" under "Print copies" is set to "Yes", labels will be sorted and printed.
"Creating Serialized Labels with Collate function"

Ex



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■ *Creating Serialized Labels with Collate function*

When printing serialized labels and using copies, the order of the labels can be changed. The default setting of the "Collate" function is "No".

Example: With the settings Start: 1, End: 3, Increment: 1, the labels will be printed in three sets.

Collate: No

1	1	1	2	2	2	3	3	3

Collate: Yes

1	2	3	1	2	3	1	2	3

1. **Press** [SHIFT] + [Multi PRINT] **.**
2. **Select "Collate" with** [▲]/[▼] **and press** [ENTER] **.**
3. **Select "Yes" with** [▲]/[▼] **and press** [ENTER] **.**

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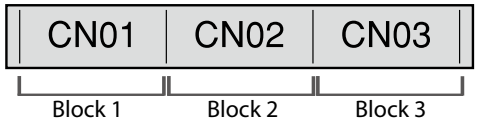
Creating Labels with Advanced Serialization

SHIFT + ADV. 123 SERIAL

Use when creating a serialization across multiple pages in a label.

Ex



1. **Create the blocks.**
   In this example, we have created three pages.
   "Adding Page"
2. **Press SHIFT + ADV. 123 SERIAL.**
3. **Enter the start value of the serialized numbers and then press ENTER.**
   In this example, we will enter "CN01".
   Serialized numbers are automatically assigned to block 2 and block 3.
4. **Select the number of repetitions with ▲/▼ and then press ENTER.**
   In this example, we will select "1 time".
5. **Press Multi PRINT.**

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Setting the Format and Style (Text Options Menu) [TEXT OPTIONS]

Procedure for setting

1. **Place the cursor.**

   Place the cursor on the left of the characters to which you want to apply a function.
   If you want to apply the function to a specific line or block, confirm that the cursor is in the line or block.

2. **Press [TEXT OPTIONS].**

   Example: To apply "Bold & Italic"

3. **Select "Bold & Italic" with [▲]/[▼] and press [ENTER].**

4. **Select "B + I" with [▲]/[▼] and press [ENTER].**

5. **Select an area to which you want to apply the function with [▲]/[▼] and press [ENTER].**

   When "Character" is selected, the function is applied to all characters on the right of the cursor.

MEMO
The setting items displayed when you press [TEXT OPTIONS] differ depending on the label type you create.

Text Options menu

You can customize your label by setting the following.

Layout
Left, Center, Justify, Right
Adjusts the layout when multiple lines are used.

Frame & Table
Decorates the text with a frame or inserts a table.

Style
Outline, Normal, Shadow, S+O
Applies a character style to text.

Char. spacing
None, Narrow, Normal, Wide
Sets the inter-character spacing.

Border & Line
Strikeout, Underline, None, Border, Round brdr
Applies border, underline etc. to text.

Char. Width
Smaller, Small, Narrow, Normal, Wide
This allows you to change the width or height of characters.

menu continues forward

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Bold & Italic

Italic, Normal, Bold, B+I

Changes the text in bold or italics.

Length

This setting is the same as when ROTATE LENGTH is pressed.
☞ "Setting the Label Length"

Margins

This setting is the same as when TAPE MARGIN is pressed.
☞ "Setting the Margins"

Orientation

|AB|A, |A B|, |AB|AB

Sets the orientation of the text.

|AB|A ABC

|A B| A B C

|AB|AB ABC

Font size

This setting is the same as when FONT SIZE is pressed.
☞ "Changing the Font Size"

menu continues backward

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Changing the Font Size FONT SIZE

The font size automatically adjusts to fit the text within the label area. As more text is entered within a fixed area, the text size will automatically decrease. If text is deleted, then the text size will automatically increase.

Changing the Font Size from preset options

Changing the Font Size for a Label with One Line of Text

Press FONT SIZE to select from the preset options. Pressing FONT SIZE multiple times will scroll through all options.

Changing the Font Size for a Label with More than One Line of Text

When pressing FONT SIZE, the screen will show the number of lines you have created and allow you to select from the preset options. Pressing FONT SIZE multiple times will scroll through all options.

MEMO

You may not be able to change the font size depending on the label type you create.

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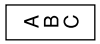
Changing the Text Orientation [SHIFT] + [ROTATE LENGTH]

Changes the text orientation to vertical or horizontal.

MEMO
You may not be able to change the text orientation depending on the label type you create.

1. **Press [SHIFT] + [ROTATE LENGTH].**

   Each time you press [SHIFT] + [ROTATE LENGTH], the setting switches between " Horizontal" and "Vertical".

   Horizontal ABC
   Vertical 

MEMO
The items that can be set vary depending on the label type you create.

Setting the Label Length [ROTATE LENGTH]

You can set the length of label or block.

MEMO
When creating a special label, you can set the length again. Setting items for the special label is displayed after pressing [ROTATE LENGTH].

1. **Press [ROTATE LENGTH].**
2. **Select the setting method of the length with [▲]/[▼] and press [ENTER].**

   Auto: Automatically adjusts the label length depending on the length of text.
   Set: Sets the label length.
   Setting range: 0.39 to 39.36" (1.00 to 99.99 cm)
3. **Select the alignment for the text with [▲]/[▼] and press [ENTER].**

   Left, **Center**, **Justify**, **Right**

Setting the Margins [MARGIN]

Sets the left and right margins.

MEMO
You may not be able to set the margins depending on the label type you create.

1. **Press [MARGIN].**
2. **Select the type of margins with [▲]/[▼] and press [ENTER].**

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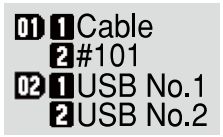
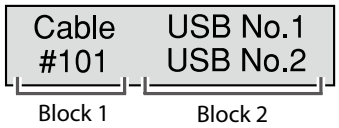
Adding Page PRINT PREVIEW PAGE

By dividing text into blocks, you can change the style and the number of lines block-by-block.

Display

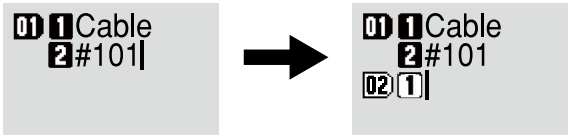


Label



1. Press PRINT PREVIEW PAGE.

A new block is started from the character next to the cursor.



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■ *Enlarge print*

You can create a label that is larger than the width of a single label.
Print the created content separately on multiple labels and then put them together to use as a single label.

1. **Press [SHIFT] + [Multi PRINT].**
2. **Select "Enlarge print" with [▲]/[▼] and press [ENTER].**
3. **Select "*2size" with [▲]/[▼] and press [ENTER].**
4. **Select "2/2" with [▲]/[▼] and press [ENTER].**
5. **Select "Start print?" with [▲]/[▼] and press [ENTER].**
   Printing starts.

MEMO
The function remains enabled even after printing. To disable the function, select "Off".

■ *Mirror print*

On

Off

1. **Press [SHIFT] + [Multi PRINT].**
2. **Select "Mirror print" with [▲]/[▼] and press [ENTER].**
3. **Select "On" with [▲]/[▼] and press [ENTER].**
4. **Select "Start print?" with [▲]/[▼] and press [ENTER].**
   Printing starts.

MEMO
The function remains enabled even after printing. To disable the function, select "Off".

■ *Print copies*

...

1. **Press [SHIFT] + [Multi PRINT].**
2. **Select "Print copies" with [▲]/[▼] and press [ENTER].**
3. **Enter the number of print copies and then press [ENTER].**
4. **Select "Start print?" with [▲]/[▼] and press [ENTER].**
   Printing starts.

MEMO
The function remains enabled even after printing. To disable the function, set the number of print copies to "1".

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Saving Frequently Used Labels

By saving frequently used labels, you will be able to easily recall and print from them next time.
Up to 100 labels can be saved.

■ *Saving a label*

1. **Press FILE.**
2. **Select "Save" with ▲/▼ and press ENTER.**
3. **Select a number that is available with ▲/▼ or the number keys and then press ENTER.**
   The screen to enter the file name appears.
4. **Enter the file name and press ENTER.**
   The file name can contain up to 10 characters. The following characters can be used.
   0 to 9, A to Z, a to z, space, ! @ # $ % ^ & * ( ) - = + [ ] { } ; : ’ ”, . < > / ? \ ` ~ | _

   The registration confirmation screen appears.
5. **Confirm the registration number and then press ENTER.**

■ *Recall the saved label*

1. **Press FILE.**
2. **Select "Recall" with ▲/▼ and press ENTER.**
3. **Select a file name with ▲/▼ or the number keys and then press ENTER.**
   The recall confirmation screen appears.
4. **Confirm the file name and then press ENTER.**

MEMO

Information of the label, including information of the tape in use, is saved in the file. Therefore, if the specifications of the tape set in the printer differ with the tape information saved in the file you want to recall, such as the type of tape, etc., an error message will appear. Switch to a tape with specifications that match the information in the saved file.

■ *Deleting the saved label*

1. **Press FILE.**
2. **Select "Delete" with ▲/▼ and press ENTER.**
3. **Select a file name with ▲/▼ or the number keys and then press ENTER.**
   The deletion confirmation screen appears.
4. **Confirm the file name and then press ENTER.**

Changing the Printer Settings

Auto cut

Auto cut:
Sets whether or not to cut automatically.

Half cut:
When "Auto cut" is set to "On", the "Half cut" function is available. "Half cut" will cut through just the label material, but not the liner material, to make the label easy to remove.

Print density

Sets the print density.

Print density can be adjusted to improve print quality, if needed.

Drop stop

This function will hold printed labels in place until they are removed. After being removed, the next label will begin printing automatically. This pause function stops the printed labels from dropping out of the printer and holds them for easy removal.

When printing multiple copies, printing of the second or later labels starts each time you remove a printed label. This function is only available when the label length is 1.1 inches (28 mm) or more, "Auto cut" is set to "On", and "Half cut" is set to "Off".

MEMO
If you perform continuous printing with the Drop stop function enabled, printing may not be automatically resumed after you take out the printed tape. In such a case, open and close the top cover and choose "Print restart".

Backlight

Sets the display backlight to On or Off.

Language

You can select the language shown on the display from the following:

Dansk, Deutsch, English, Español, Français, Italiano, Nederlands, Norsk, Português-Br, Português-EU, Suomi, Svenska, Türkçe

inch/cm

The unit of length used to indicate the label size can be switched between inch and cm.

MEMO
Version: The printer firmware version number.

Procedure for setting

1. **Press SETUP.**
2. **Select the desired function with ▲/▼ and press ENTER.**
3. **Select the desired item with ▲/▼ and press ENTER.**

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Click the keys boxed in blue to display the menu list page.

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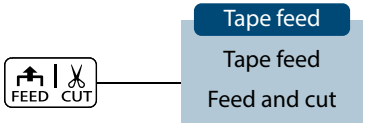
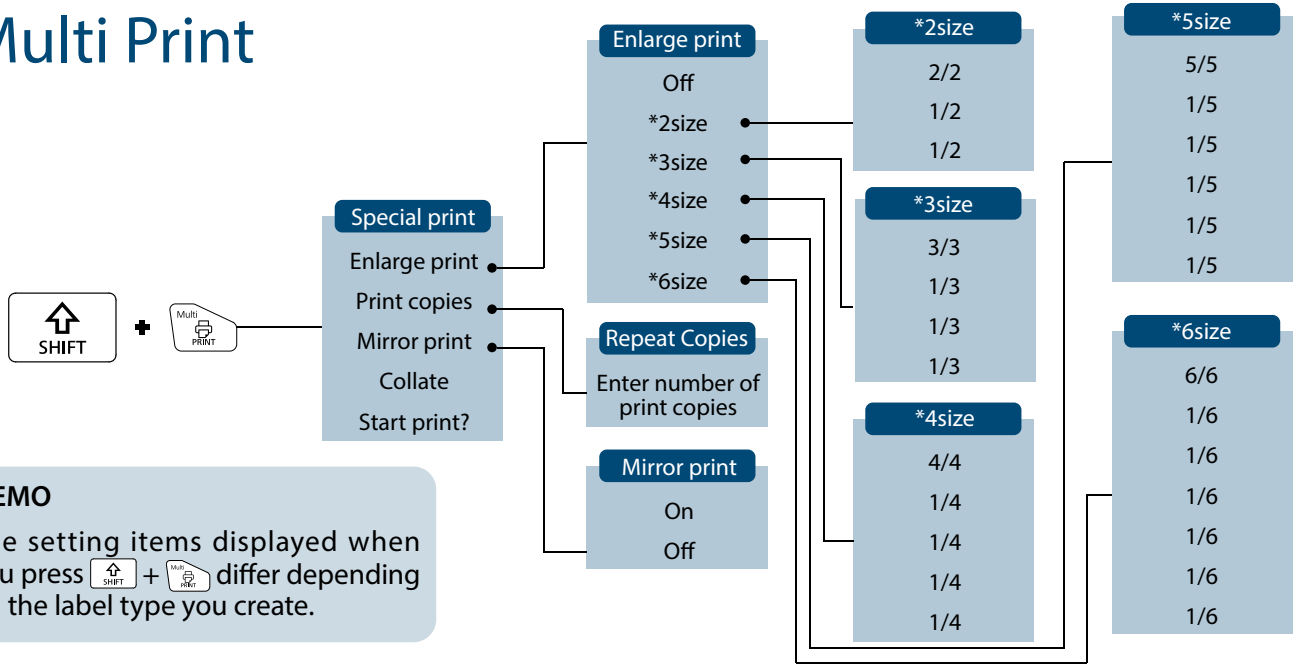
Feed and Cut



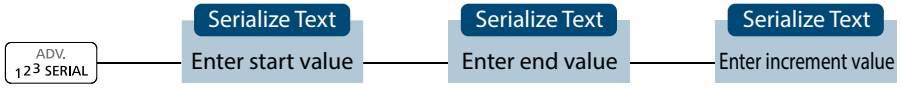
Multi Print



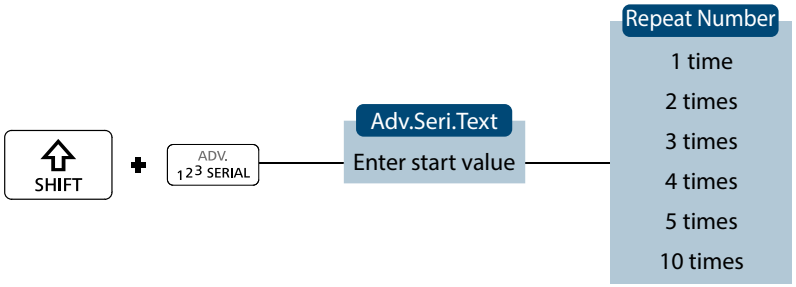
MEMO

The setting items displayed when you press SHIFT + Multi PRINT differ depending on the label type you create.

Serialize



Advanced Serialization



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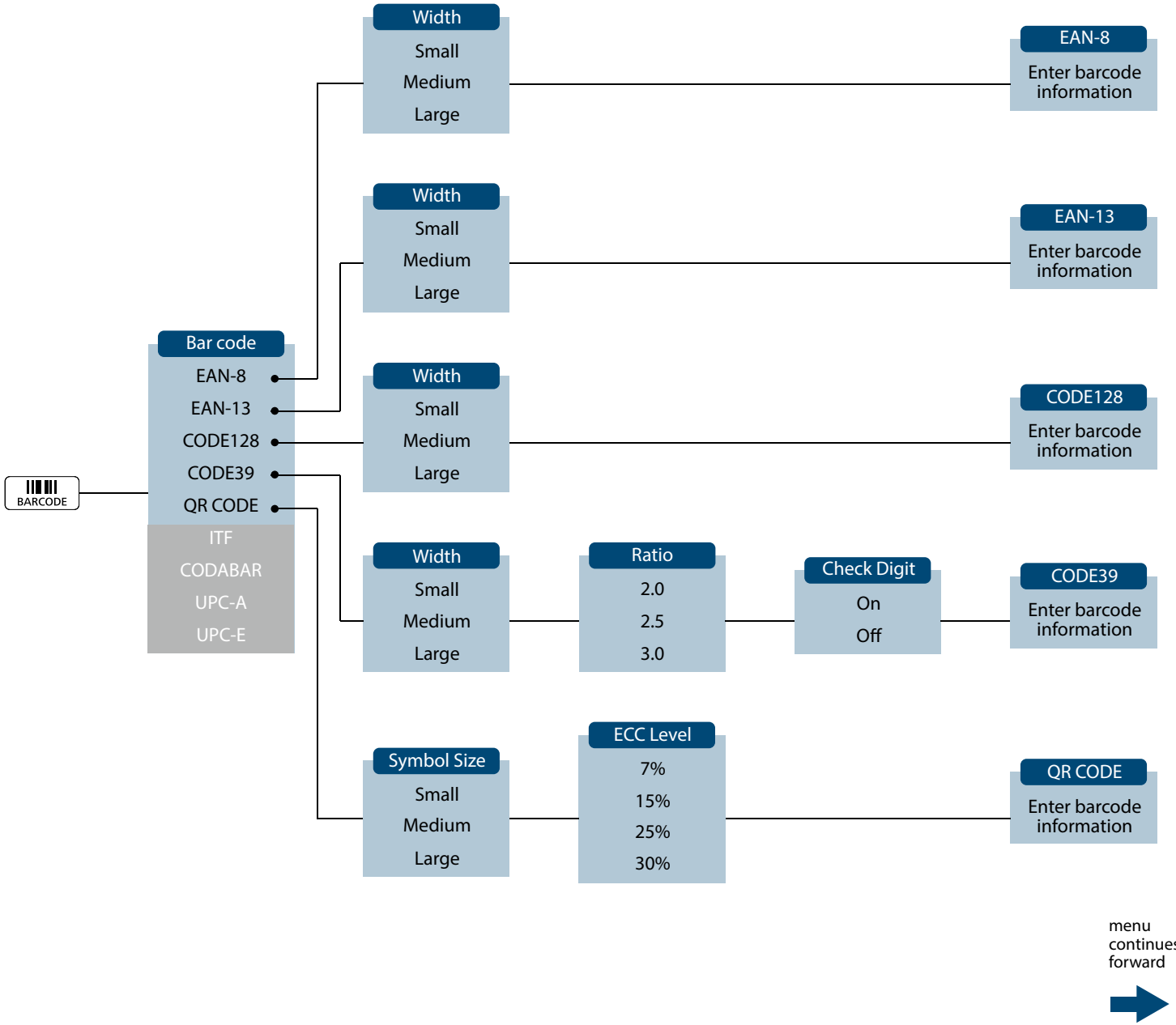
Barcode 1



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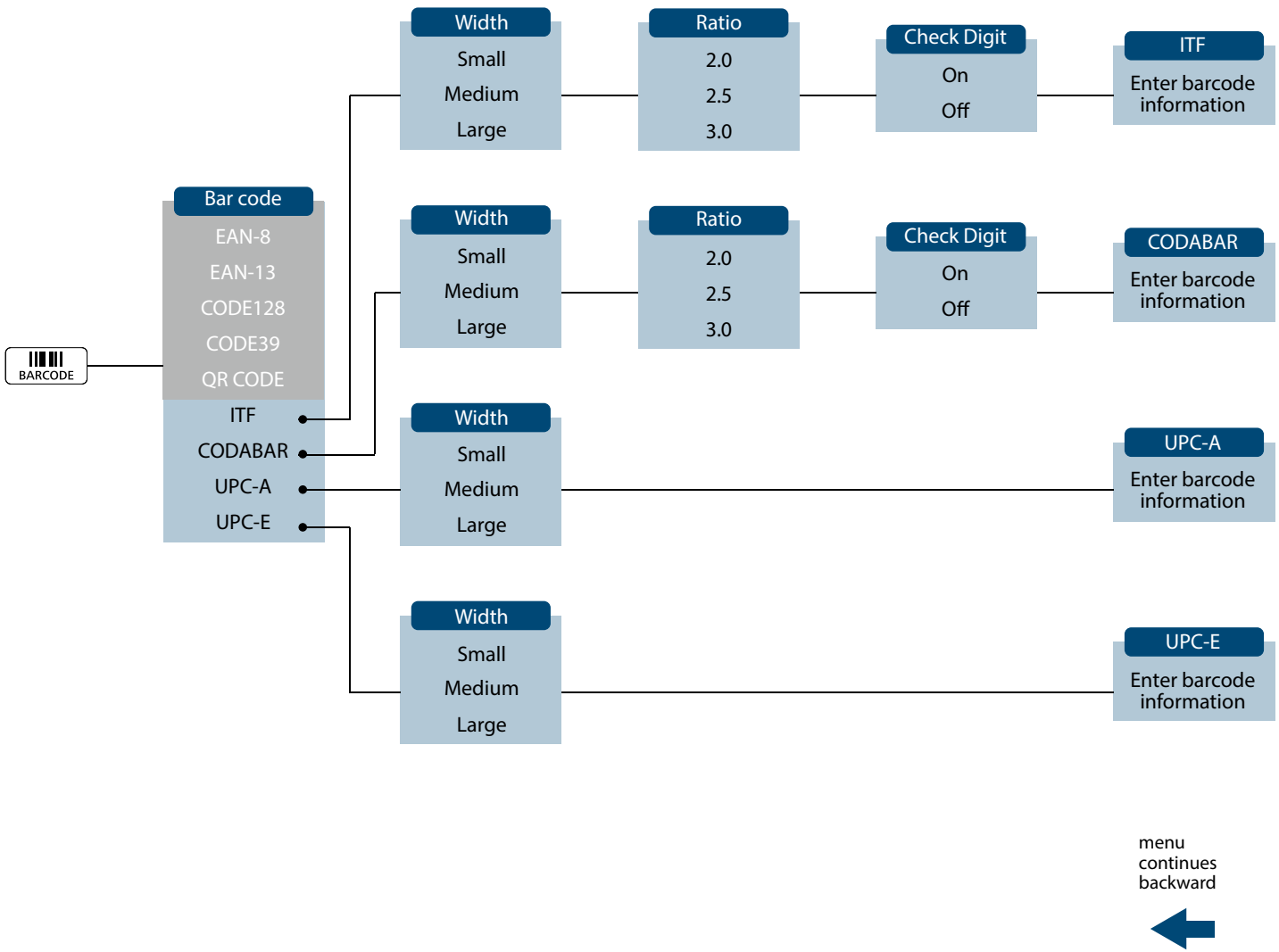
Barcode 2



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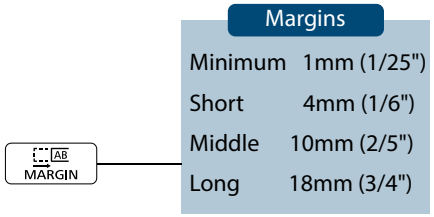
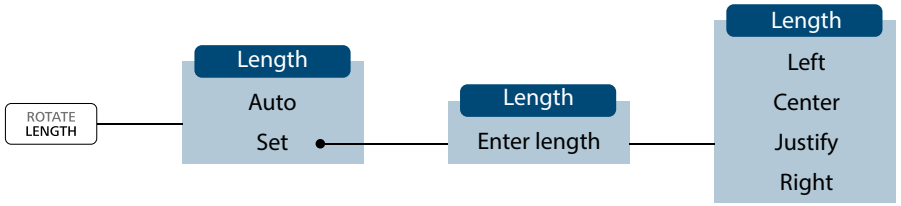
Margins



MEMO

The setting items displayed when you press MARGIN differ depending on the label type you create.

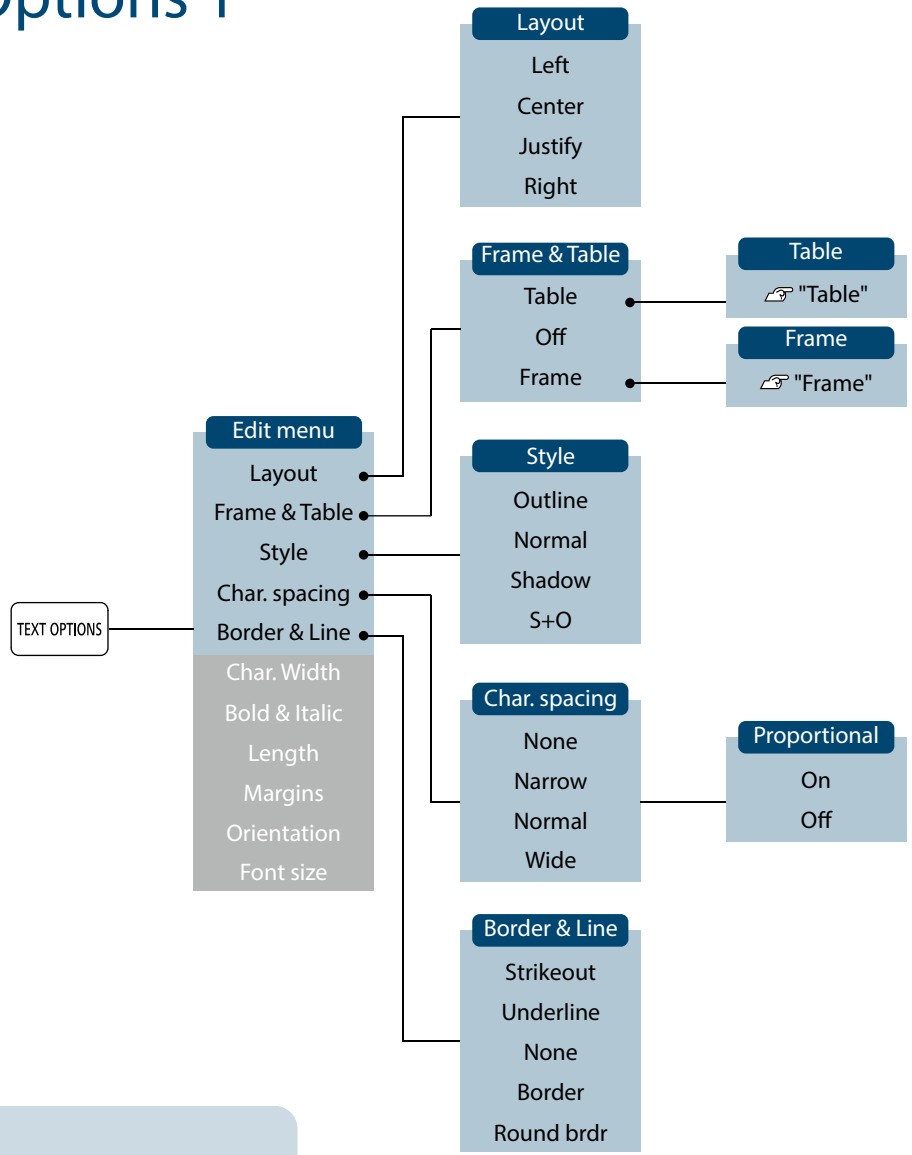
Length



MEMO

The setting items displayed when you press ROTATE LENGTH differ depending on the label type you create.

Text Options 1



MEMO

The setting items displayed when you press TEXT OPTIONS differ depending on the label type you create.

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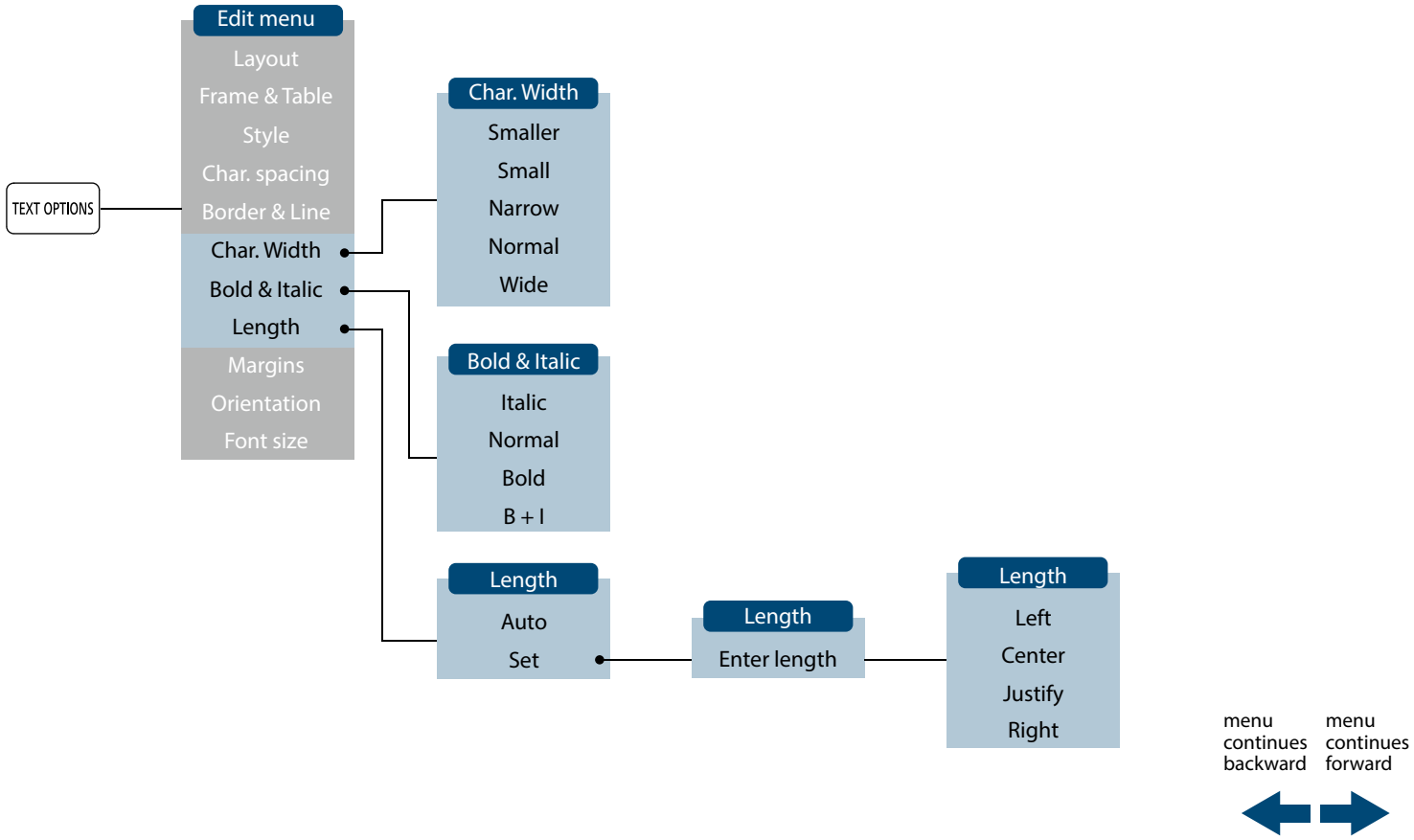
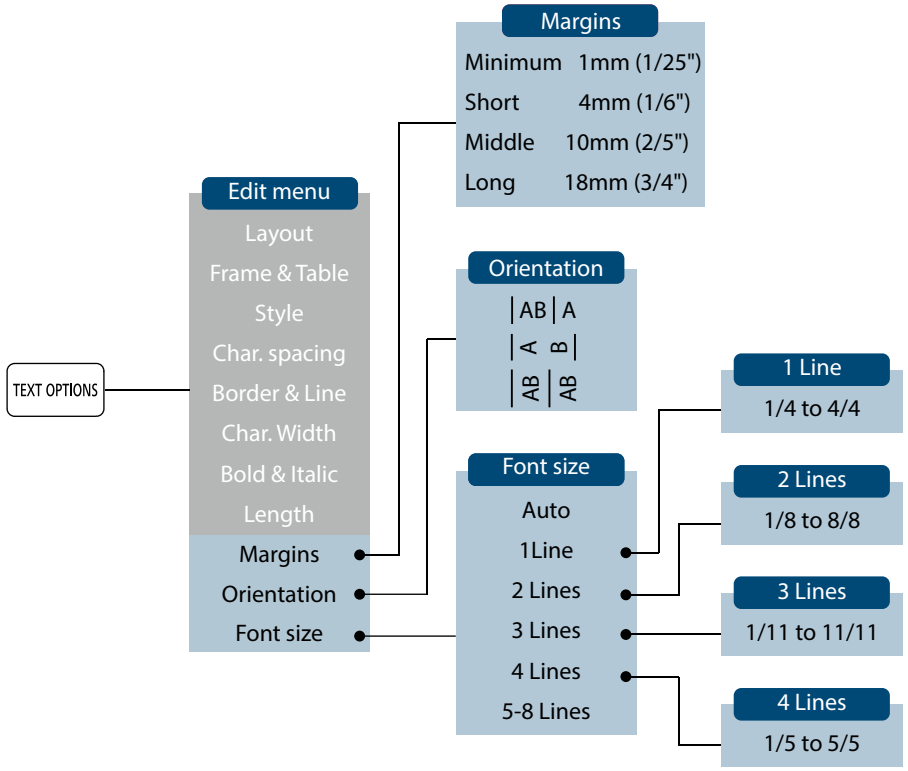
Text Options 2



Text Options 3



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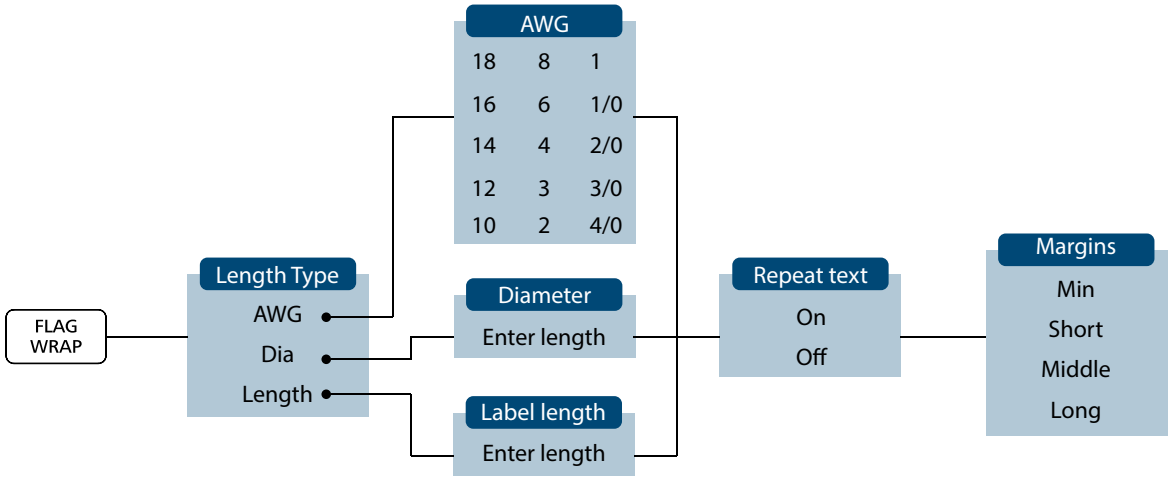
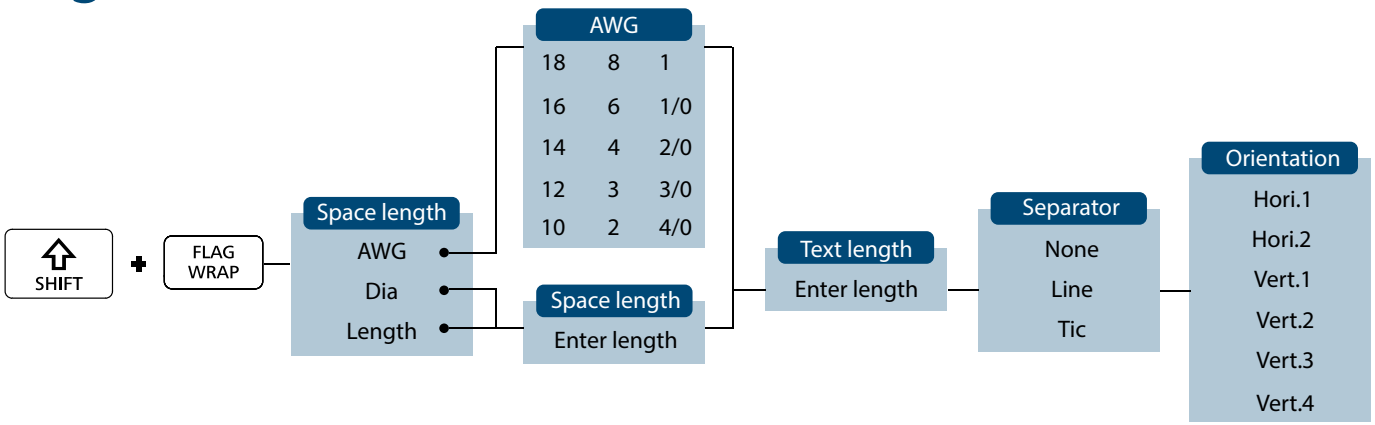
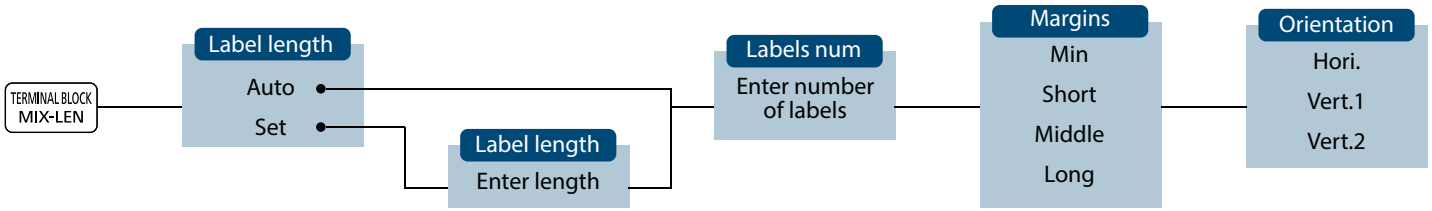
Wrap


AWG
18 8 1
16 6 1/0
14 4 2/0
12 3 3/0
10 2 4/0
FLAG WRAP
Length Type
AWG
Dia
Length
Diameter
Enter length
Label length
Enter length
Repeat text
On
Off
Margins
Min
Short
Middle
Long

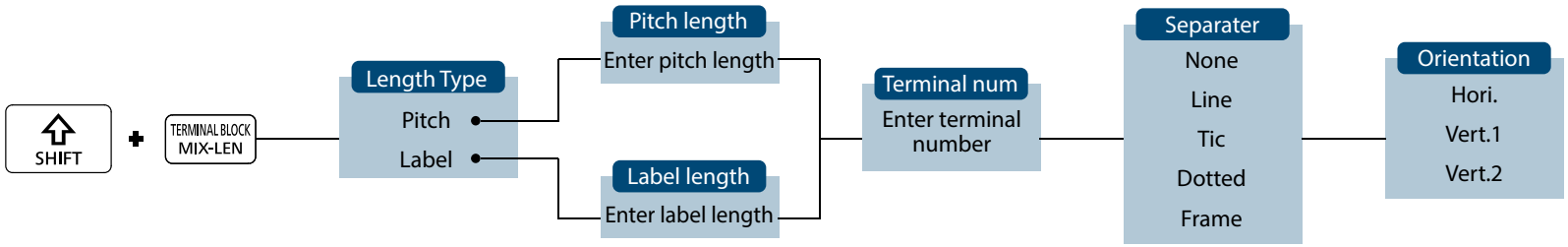
Flag


AWG
18 8 1
16 6 1/0
14 4 2/0
12 3 3/0
10 2 4/0
SHIFT
FLAG WRAP
Space length
AWG
Dia
Length
Space length
Enter length
Text length
Enter length
Separator
None
Line
Tic
Orientation
Hori.1
Hori.2
Vert.1
Vert.2
Vert.3
Vert.4

Mix-Len



Terminal Block



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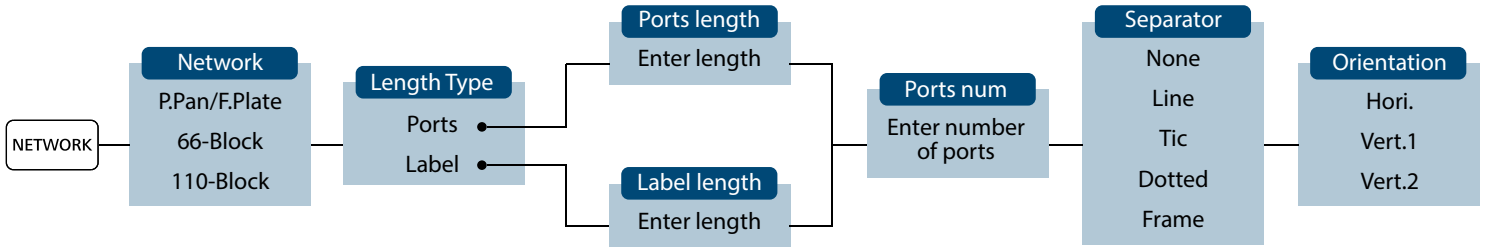
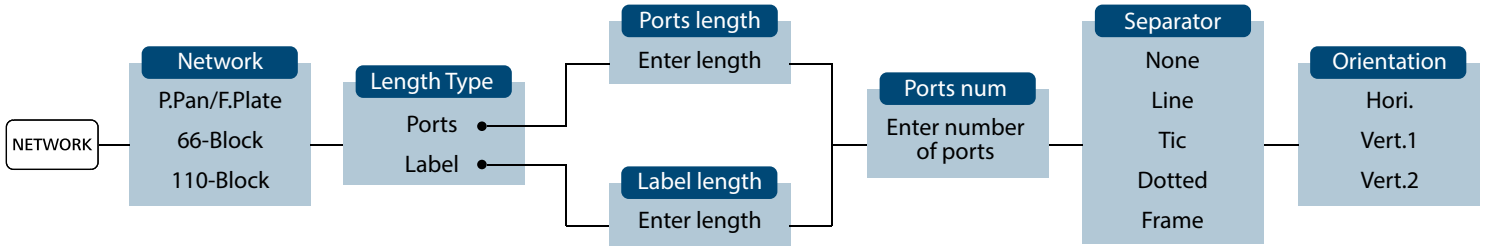
Patch Panel



66-Block



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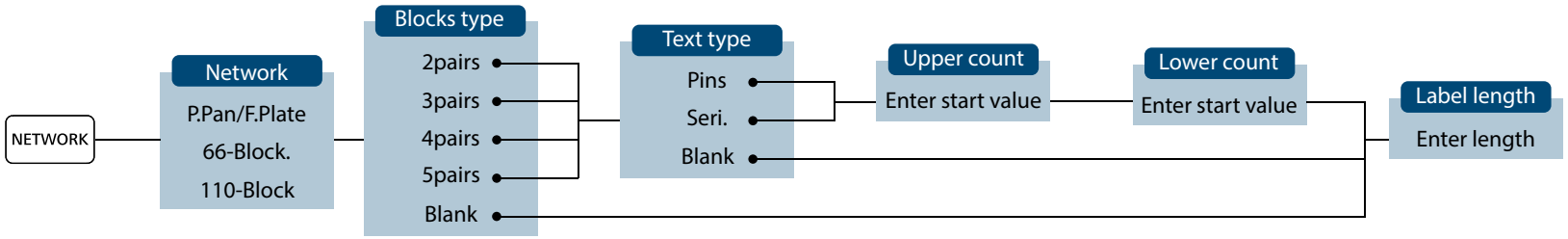
110-Block



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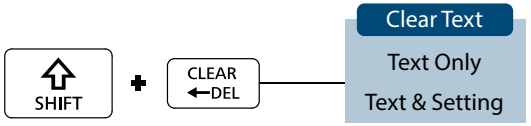
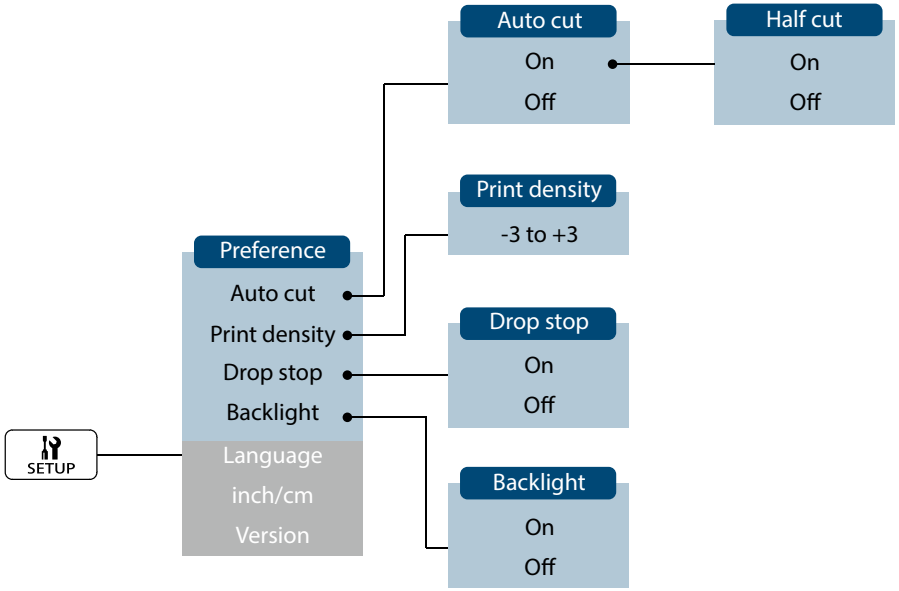
Clear

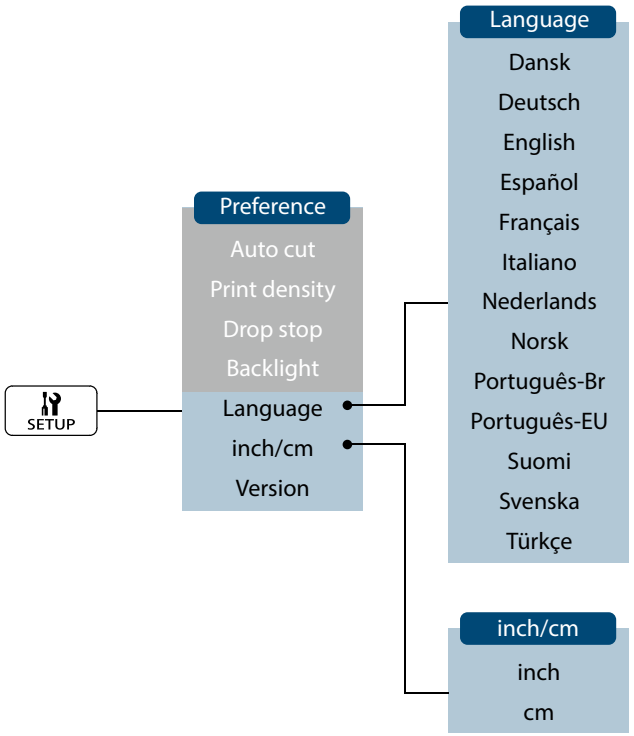


Setup Menu 1



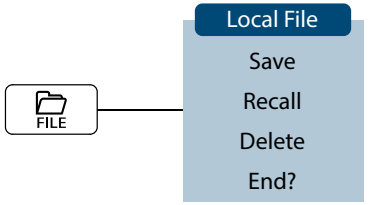
menu continues forward

Setup Menu 2



menu continues backward

File Storage Menu



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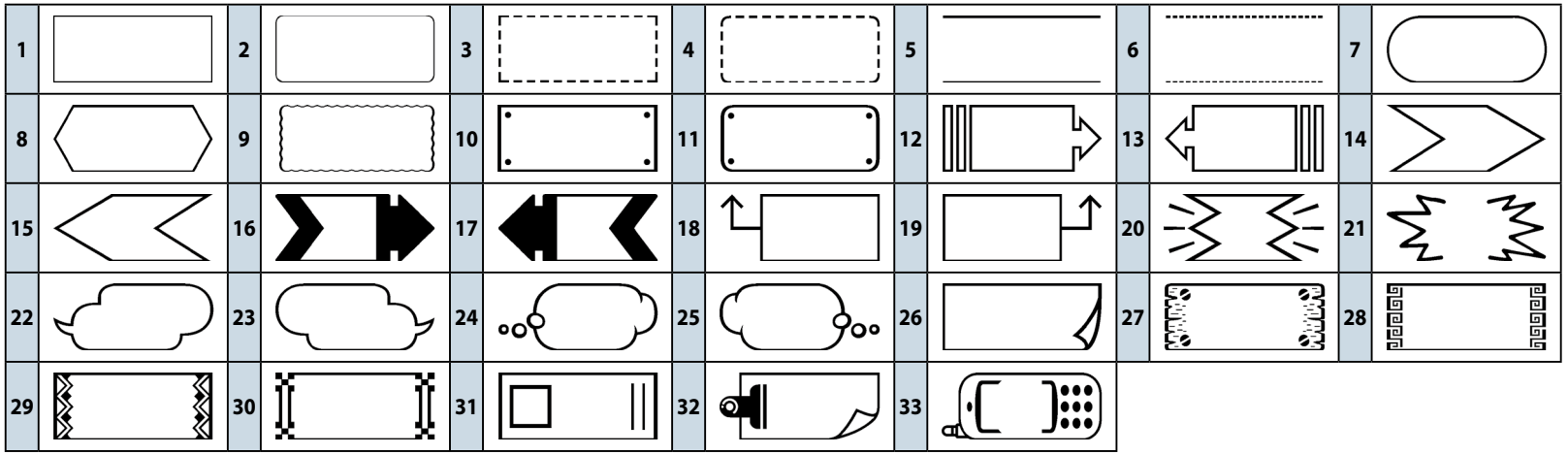
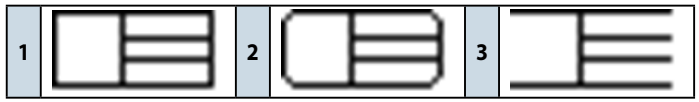
Frame and Table Lists

Frame



Table



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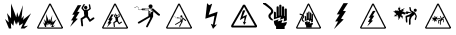
Ansi

Arc



Arrows

Audio visual

Brackets

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Currency

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Data center

Double number

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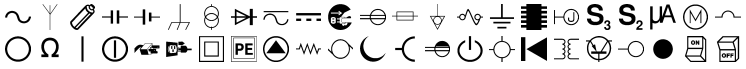
Electrical



Environment

Fire

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Greek

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Metric

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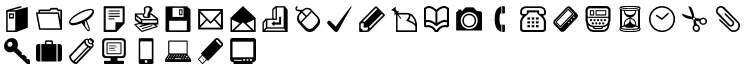
■ Number

■ Office



■ PPE

■ Prohibition

■ Public signs

■ Punctuation

■ Shipping

■ Warning

■ Extra symbol

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