

Stripping 3.0mm Jacketed Cable

1. Place the boot on the cable small end first; then place the crimp sleeve on the cable small end first. Slide both back out of the way.
2. Prepare the cable in the same way as 1.6/2.0mm cable **EXCEPT** use the 1.3MM (or #16AWG) opening in the jacket stripper to remove the jacket.

Attaching Ferrule to 3.0mm Jacketed Cable

3. Attach the fiber to the ferrule in the same way as 1.6/2.0mm cable procedure.

Crimping 3.0mm Jacketed Cable

4. Prepare the connector assembly for crimping in the same way as the 1.6/2.0mm.
5. Slide the crimp sleeve over the backbone, trapping the aramid yarn between the crimp sleeve and the grooved area of the backbone. Ensure that it stays in this location during the crimping process.
6. Position the crimp sleeve in the crimp die pocket that is closest to the handles (i.e. the pocket without the ribs). The large end of the crimp sleeve will be flush with the front edge of the crimp die pocket.
7. To crimp the sleeve, squeeze the tool until the handle can be re-opened to crimp the sleeve. Do not re-crimp. The Kevlar and the jacket crimp are performed in one crimp operation.

Cleaving and Polishing

8. Follow the standard instructions for Cleaving and Polishing the connector.

Assembling the Connector and Boot

9. Slide the boot up the cable until it stops on the back of the connector. There may be some resistance as the boot is pressed over the crimp sleeve. Rotate the boot such that the thin width of the rectangular end of the boot is in line with the sides of the connector body and latch.

Refer to standard installation instructions PN340*.

* Denotes revision letter.

